

SPLIT-TYPE, HEAT PUMP AIR CONDITIONERS

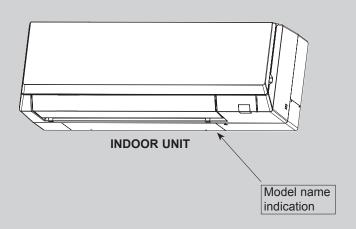
April 2019

No. OCH710

TECHNICAL & SERVICE MANUAL

Series PKFY Wall Mounted R410A

	AAMII IAIOMIITOM T.Z.
Indoor unit	1
[Model Name]	[Service Ref.]
PKFY-P10VLM-E	PKFY-P10VLM-E.TH
PKFY-P10VLM-ET	PKFY-P10VLM-ET.TH
PKFY-P15VLM-E	PKFY-P15VLM-E.TH
PKFY-P15VLM-DA	PKFY-P15VLM-DA.TH
PKFY-P15VLM-TH PKFY-P15VLM-ET	PKFY-P15VLM-TH.TH
PKF1-P15VLWI-E1	PKFY-P15VLM-ET.TH
PKFY-P20VLM-E	PKFY-P20VLM-E.TH
PKFY-P20VLM-DA	PKFY-P20VLM-DA.TH
PKFY-P20VLM-TH	PKFY-P20VLM-TH.TH
PKFY-P20VLM-ET	PKFY-P20VLM-ET.TH
PKFY-P25VLM-E	PKFY-P25VLM-E.TH
PKFY-P25VLM-DA	PKFY-P25VLM-DA.TH
PKFY-P25VLM-TH	PKFY-P25VLM-TH.TH
PKFY-P25VLM-ET	PKFY-P25VLM-ET.TH
PKFY-P32VLM-E	PKFY-P32VLM-E.TH
PKFY-P32VLM-DA	PKFY-P32VLM-DA.TH
PKFY-P32VLM-TH	PKFY-P32VLM-TH.TH
PKFY-P32VLM-ET	PKFY-P32VLM-ET.TH
PKFY-P40VLM-E	PKFY-P40VLM-E.TH
PKFY-P40VLM-E	PKFY-P40VLM-E.TH
PKFY-P40VLM-TH	PKFY-P40VLM-DA.TH
PKFY-P40VLM-ET	PKFY-P40VLM-TH.TH
PKFY-P50VLM-E PKFY-P50VLM-DA	PKFY-P50VLM-E.TH
PKFY-P50VLM-TH	PKFY-P50VLM-DA.TH
PKFY-P50VLM-ET	PKFY-P50VLM-TH.TH
	PKFY-P50VLM-ET.TH



CONTENTS

1. SAFETY PRECAUTION2
2. PARTS NAMES AND FUNCTIONS4
3. SPECIFICATION13
4. NOISE CRITERION CURVES18
5. OUTLINES AND DIMENSIONS22
6. WIRING DIAGRAM 24
7. REFRIGERANT SYSTEM DIAGRAM25
8. TROUBLESHOOTING25
9. DISASSEMBLY PROCEDURE 33
PARTS CATALOG (OCB710)



SAFETY PRECAUTION

Cautions for units utilizing refrigerant R410A

Do not use the existing refrigerant piping.

The old refrigerant and lubricant in the existing piping contains a large amount of chlorine which may cause the lubricant deterioration of the new unit.

Use "low residual oil piping"

If there is a large amount of residual oil (hydraulic oil, etc.) inside the piping and joints, deterioration of the lubricant will result.

Store the piping indoors, and both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

The refrigerant oil applied to flare and flange connections must be ester oil, ether oil or alkylbenzene oil in a small amount.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil etc.

Charge refrigerant from liquid phase of gas cylinder.

If the refrigerant is charged from gas phase, composition change may occur in refrigerant and the efficiency will be lowered.

Do not use refrigerant other than R410A.

If other refrigerant (R22, etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil, etc.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil, etc.

Use the following tools specifically designed for use with R410A refrigerant.

The following tools are necessary to use R410A refrigerant.

Tools for R410A			
Gauge manifold	Flare tool		
Charge hose	Size adjustment gauge		
Gas leak detector	Vacuum pump adaptor		
Torque wrench	Electronic refrigerant		
	charging scale		

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Do not use a charging cylinder.

If a charging cylinder is used, the composition of refrigerant will change and the efficiency will be lowered.

Use the specified refrigerant only.

Never use any refrigerant other than that specified.

Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.

Correct refrigerant is specified in the manuals and on the spec labels provided with our products.

We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

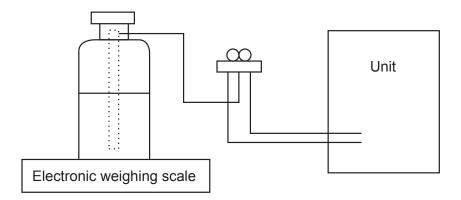
[1] Cautions for service

- (1) Perform service after collecting the refrigerant left in the unit completely.
- (2) Do not release refrigerant in the air.
- (3) After completing service, charge the cycle with specified amount of refrigerant.
- (4) When performing service, install a filter drier simultaneously. Be sure to use a filter drier for new refrigerant.

[2] Additional refrigerant charge

When charging directly from cylinder

- (1) Check that cylinder for R410A on the market is syphon type.
- (2) Charging should be performed with the cylinder of syphon stood vertically. (Refrigerant is charged from liquid phase.)



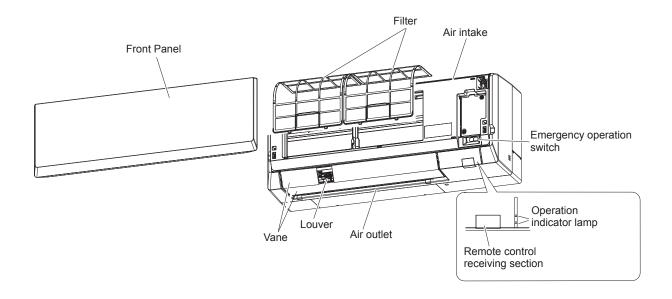
[3] Service tools

Use the below service tools as exclusive tools for R410A refrigerant.

No.	Tool name	Specifications		
0	Gauge manifold	· Only for R410A		
		· Use the existing fitting specifications. (UNF1/2)		
		· Use high-tension side pressure of 5.3 MPa·G or over.		
2	Charge hose	· Only for R410A		
		· Use pressure performance of 5.09 MPa·G or over.		
3	Electronic weighing scale	_		
4	Gas leak detector	· Use the detector for R134a, R407C or R410A.		
(5)	Adaptor for reverse flow check	· Attach on vacuum pump.		
6	Refrigerant charge base	_		
7	Refrigerant cylinder	· Only for R410A Top of cylinder (Pink)		
		Cylinder with syphon		
8	Refrigerant recovery equipment	_		

PARTS NAMES AND FUNCTIONS

2-1. Indoor unit



2-2. Wired Remote Controller <PAR-40MAA> <PAR-21MAA>

Wired remote controller function

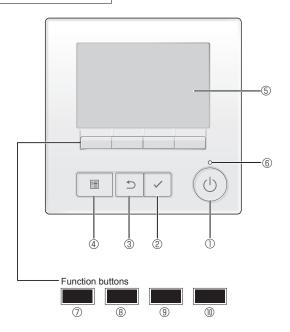
The functions which can be used are restricted according to each model.

○: Supported ×: Unsupported

	Fination	PAR-4		
	Function	Slim	CITY MULTI	PAR-21MAA
Body	Product size H × W × D (mm)	120 × 12	0 × 14.5	120 × 130 × 19
	LCD	Full Do	t LCD	Partial Dot LCD
	Backlight)	×
Energy saving	Energy saving operation schedule	0	×	×
	Automatic return to the preset temperature)	×
Restriction	Setting the temperature range restriction	\circ		0
Function*	Operation lock function	0		0
	Weekly timer	0		×
	ON/OFF timer	0		0
	High Power	0	×	×
	Manual vane angle)	0

^{*}Some functions may not be available depending on model types.

Controller interface



① [ON/OFF] button

Press to turn ON/OFF the indoor unit.

② [SELECT] button

Press to save the setting

③ [RETURN] button

Press to return to the previous screen.

4 [MENU] button

Press to bring up the Main menu.

5 Backlit LCD

Operation settings will appear.

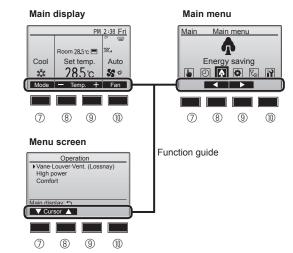
When the backlight is off, pressing any button turns the backlight on and it will stay lit for a certain period of time depending on the screen.

When the backlight is off, pressing any button turns the backlight on and does not perform its function. (except for the [ON/OFF] button)

The functions of the function buttons change depending on the screen.

Refer to the button function guide that appears at the bottom of the LCD for the functions they serve on a given screen.

When the system is centrally controlled, the button function guide that corresponds to the locked button will not appear.



⑥ ON/OFF lamp

This lamp lights up in green while the unit is in operation. It blinks while the remote controller is starting up or when there is an error.

☑ Function button [F1]

Main display: Press to change the operation mode.

Menu screen: The button function varies with the screen.

8 Function button [F2]

Main display: Press to decrease temperature.

Main menu: Press to move the cursor left.

Menu screen: The button function varies with the screen.

9 Function button [F3]

Main display: Press to increase temperature.

Main menu: Press to move the cursor right.

Menu screen: The button function varies with the screen.

■ ® Function button [F4]

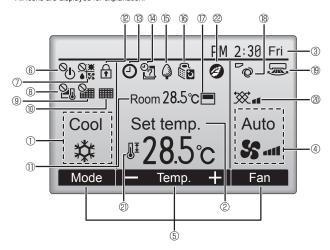
Main display: Press to change the fan speed.

Menu screen: The button function varies with the screen.

Display

The main display can be displayed in two different modes: "Full" and "Basic". The factory setting is "Full". To switch to the "Basic" mode, change the setting on the Main display setting. (Refer to operation manual included with remote controller.)

- <Full mode>
- * All icons are displayed for explanation.



① Operation mode

2 Preset temperature

3 Clock

Current time appears here.

4 Fan speed

5 Button function guide

Functions of the corresponding buttons appear here.



Appears when the ON/OFF operation is centrally controlled.



Appears when the operation mode is centrally controlled.



Appears when the preset temperature is centrally controlled.



Appears when the filter reset function is centrally controlled.

10

Indicates when filter needs maintenance.

① Room temperature

Current room temperature appears here.



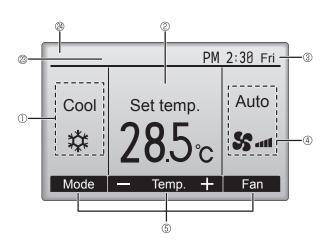
Appears when the buttons are locked.



Appears when the On/Off timer, Night setback, or Auto-off timer function is enabled.

appears when the timer is disabled by the centralized control system.

<Basic mode>



Appears when the Weekly timer is enabled.



Appears while the units are operated in the energy-save mode. (Will not appear on some models of indoor units)



Appears while the outdoor units are operated in the silent mode. (This indication is not available for CITY MULTI models.)



Appears when the built-in thermistor on the remote controller is activated to monitor the room temperature (1).

appears when the thermistor on the indoor unit is activated to monitor the room temperature.

1 ® ~

Indicates the vane setting.

Indicates the louver setting.

1 @ *****

Indicates the ventilation setting.

Appears when the preset temperature range is restricted.



Appears when an energy-saving operation is performed using a "3D i-See sensor" function. (not available)

■ ② Centrally controlled

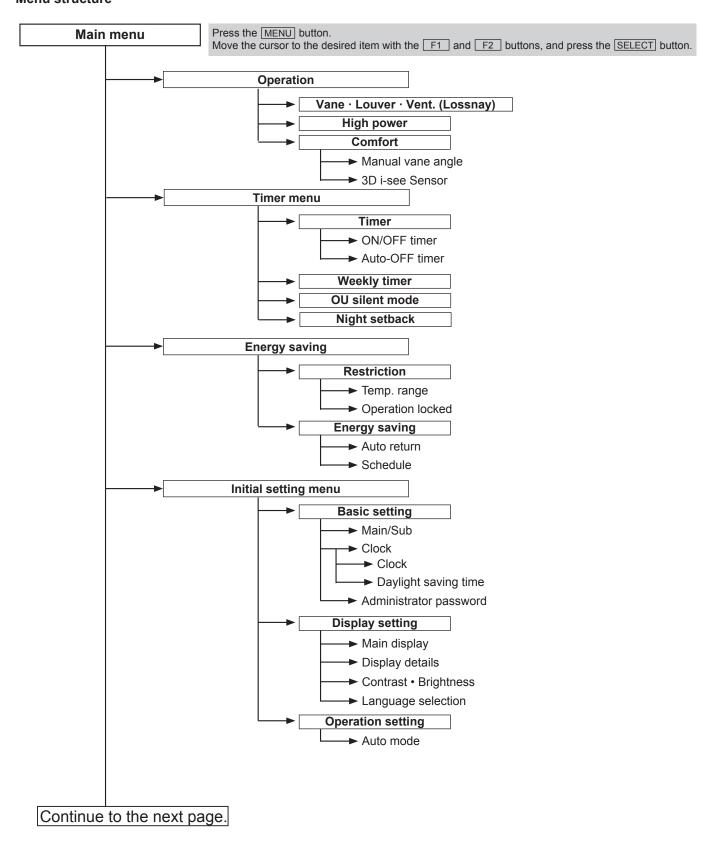
Appears for a certain period of time when a centrally-controlled item is operated.

② Preliminary error display

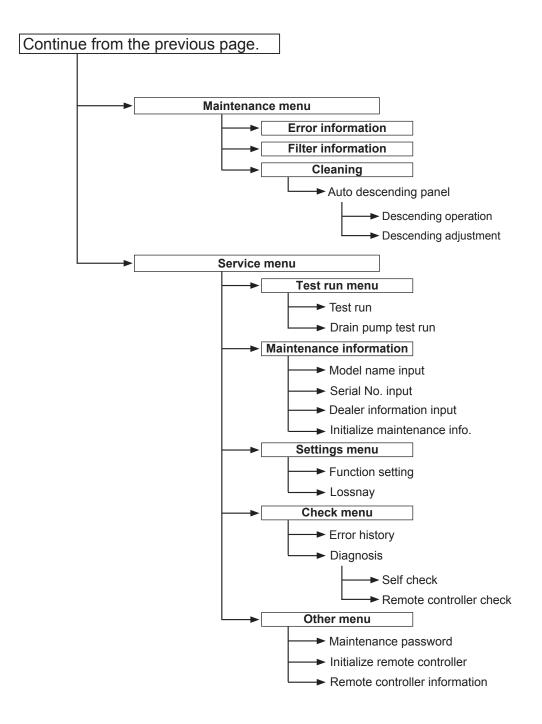
An error code appears during the preliminary error.

Most settings (except ON/OFF, mode, fan speed, temperature) can be made from the Main menu. (Refer to Page 10.)

Menu structure



Not all functions are available on all models of indoor units.



Not all functions are available on all models of indoor units.

OCH710 8

Main menu list

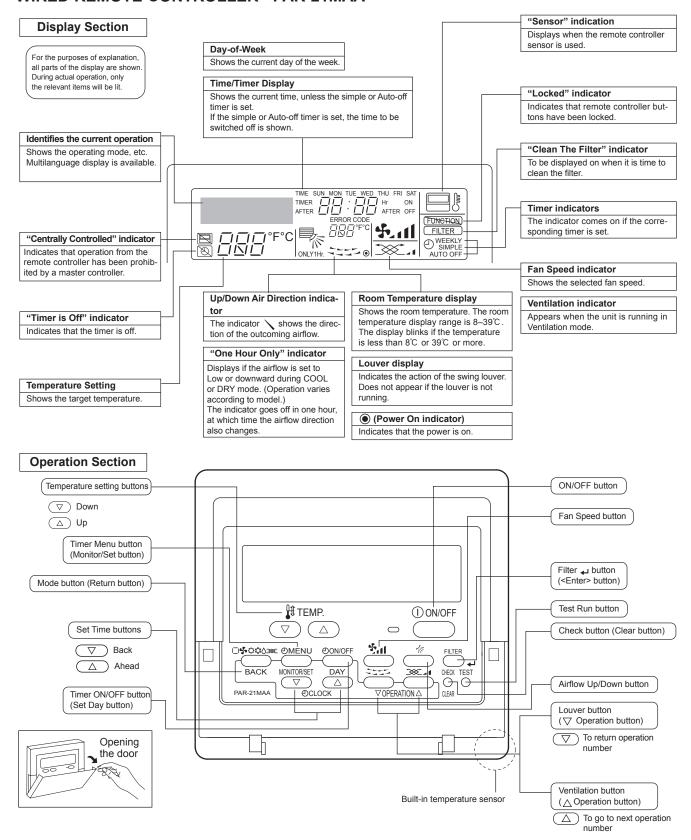
Main menu	Setting a	and display items	Setting details
Operation	Vane · Louver · Vent. (Lossnay)		Use to set the vane angle. • Select a desired vane setting from 5 different settings. Use to turn ON/OFF the louver. • Select a desired setting from "ON" and "OFF." Use to set the amount of ventilation. • Select a desired setting from "Off," "Low," and "High."
	High pow	er	Use to reach the comfortable room temperature quickly. • Units can be operated in the High-power mode for up to 30 minutes.
	Comfort	Manual vane angle	Use to fix each vane angle.
		3D i-see Sensor	Use to set the following functions for 3D i-see Sensor. • Air distribution • Energy saving option • Seasonal airflow
Timer	Timer ON/OFF timer *1		Use to set the operation ON/OFF times. • Time can be set in 5-minute increments.
		Auto-Off timer	Use to set the Auto-Off time. • Time can be set to a value from 30 to 240 in 10-minute increments.
	OU silent mode *1 Night setback *1		Use to set the weekly operation ON/OFF times. • Up to 8 operation patterns can be set for each day. (Not valid when the ON/OFF timer is enabled.)
			Use to set the time periods in which priority is given to quiet operation of outdoor units over temperature control. Set the Start/Stop times for each day of the week. *Select the desired silent level from "Normal," "Middle," and "Quiet."
			Use to make Night setback settings. • Select "Yes" to enable the setting, and "No" to disable the setting. The temperature range and the start/stop times can be set.
Energy saving	Restriction	Temp. range *2	Use to restrict the preset temperature range. • Different temperature ranges can be set for different operation modes.
		Operation lock	Use to lock selected functions. • The locked functions cannot be operated.
	Energy saving	Auto return *2	Use to get the units to operate at the preset temperature after performing energy saving operation for a specified time period. • Time can be set to a value from 30 and 120 in 10-minute increments. (This function will not be valid when the preset temperature ranges are restricted.)
		Schedule *1	Set the start/stop times to operate the units in the energy saving mode for each day of the week, and set the energy saving rate. • Up to 4 energy saving operation patterns can be set for each day. • Time can be set in 5-minute increments. • Energy saving rate can be set to a value from 0% or 50 to 90% in 10% increments.

^{*1} Clock setting is required. *2 33.8°F (1°C) increments.

Main menu	Setting a	and display items	Setting details
Initial setting	Basic setting	Main/Sub	When connecting 2 remote controllers, one of them needs to be designated as a sub controller.
		Clock	Use to set the current time.
		Daylight saving time	Set the daylight saving time.
		Administrator password	The administrator password is required to make the settings for the following items. • Timer setting • Energy saving setting • Weekly timer setting • Restriction setting • Outdoor unit silent mode setting • Night set back
	Display setting	Main display	Use to switch between "Full" and "Basic" modes for the Main display. • The initial setting is "Full."
		Black and white inversion setting	Use to invert the colors of the display, turning white background to black and black characters to white.
		Display details	Make the settings for the remote controller related items as necessary. Clock: The initial settings are "Yes" and "24h" format. Temperature: Set either Celsius (°C) or Fahrenheit (°F). Room temp.: Set Show or Hide. Auto mode: Set the Auto mode display or Only Auto display.
		Contrast • Brightness	Use to adjust screen contrast and brightness.
		Language selection	Use to select the desired language.
	Operation setting Auto mode		Whether or not to use the Auto mode can be selected by using the button. This setting is valid only when indoor units with the Auto mode function are connected.
Mainte- nance			Use to check error information when an error occurs. • Check code, error source, refrigerant address, unit model, manufacturing number, contact information (dealer's phone number) can be displayed. (The unit model, manufacturing number, and contact information need to be registered in advance to be displayed.)
	Filter info	ormation	Use to check the filter status. • The filter sign can be reset.
	Cleaning	Auto descending panel	Use to lift and lower the auto descending panel (Optional parts).
Service	Test run		Select "Test run" from the Service menu to bring up the Test run menu. • Test run • Drain pump test run
	Input maintenance		Select "Input maintenance Info." from the Service menu to bring up the Maintenance information screen. The following settings can be made from the Maintenance Information screen. • Model name input • Serial No. input • Dealer information input • Initialize maintenance info.
	Settings	Function setting	Make the settings for the indoor unit functions via the remote controller as necessary.
		LOSSNAY setting	This setting is required only when the operation of CITY MULTI units is interlocked with LOSSNAY units.
	Check	Error history	Display the error history and execute "delete error history".
		Diagnosis	Self check: Error history of each unit can be checked via the remote controller. Remote controller check: When the remote controller does not work properly, use the remote controller checking function to troubleshoot the problem.
	Other	Maintenance password	Use to change the maintenance password.
		Initialize remote controller	Use to initialize the remote controller to the factory shipment status.
		remote controller information	Use to display the remote controller model name, software version, and serial number.

OCH710 10

WIRED REMOTE CONTROLLER <PAR-21MAA>



Note:

• "PLEASE WAIT" message

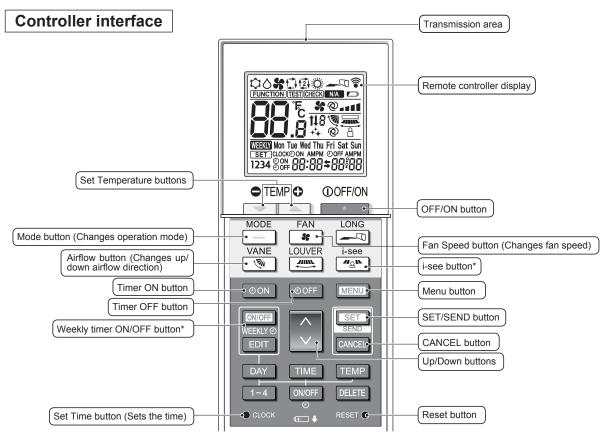
This message is displayed for approximately 3 minutes when power is supplied to the indoor unit or when the unit is recovering from a power failure

"NOT AVAILABLE" message

This message is displayed if an invalid button is pressed (to operate a function that the indoor unit does not have).

If a single remote controller is used to operate multiple indoor units simultaneously that are different types, this message will not be displayed as far as any of the indoor units is equipped with the function.

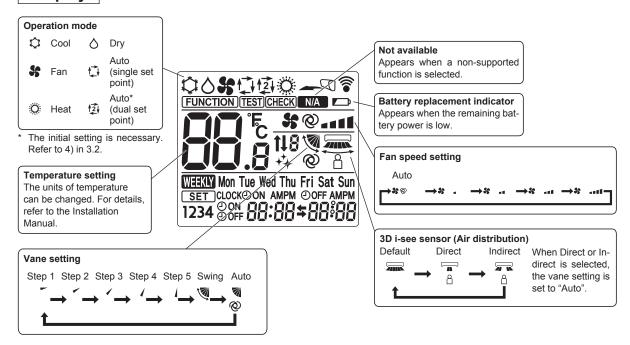
2-3. Wireless remote controller



Note:

 This button is enabled or disabled depending on the model of the indoor unit.

Display



OCH710 12

SPECIFICATION

3-1. SPECIFICATIONS

Model		PKFY-P10VLM-E PKFY-P10VLM-ET	PKFY-P15VLM-E PKFY-P15VLM-TH PKFY-P15VLM-ET	PKFY-P20VLM-E PKFY-P20VLM-TH PKFY-P20VLM-ET	PKFY-P25VLM-E PKFY-P25VLM-TH PKFY-P25VLM-ET		
Power source				1-phase 220-240 V 50 Hz	1-phase 220-230 V 60 Hz		
Cooling capacity	*1	kW	1.2	1.7	2.2	2.8	
(Nominal)	*1	kcal/h	1000	1500	1900	2400	
	*1	BTU/h	4100	5800	7500	9600	
	Power input	kW	0.02	0.02	0.02	0.03	
	Current input	Α	0.20	0.20	0.20	0.25	
Heating capacity	*2	kW	1.4	1.9	2.5	3.2	
(Nominal)	*2	kcal/h	1200	1600	2200	2800	
	*2	BTU/h	4800	6500	8500	10900	
	Power input	kW	0.01	0.01	0.01	0.02	
	Current input	Α	0.15	0.15	0.15	0.20	
External finish(Mu	nsell No.)			Plastic (0.7	PB 9.2/0.4)		
External dimension	n H x W x D	mm			73 × 237		
		inch		11-25/32 x 30-	7/16 x 9-11/32		
Net weight		kg (lb)			25)		
Heat exchanger					fin and copper tube)		
Fan	Type x Quant	itv			v fan x 1		
	External	Pa		Line nov	V Idii X I		
	static press	(mmH2O)		0	0)		
	Motor type Motor output	kW	DC motor				
	· '		0.03				
	Driving mech				driven	T	
	Airflow rate (Low-Mid2	m³/min	3.3-3.5-3.8-4.2	4.0-4.2-4.4-4.7	4.0-4.4-4.9-5.4	4.0-4.6-5.4-6.7	
	-Mid1-High)	L/s	55-58-63-70	67-70-73-78	67-73-82-90	67-77-90-112	
		cfm	117-124-134-148	141-148-155-166	141-155-173-191	141-162-191-237	
Noise level (Low-Mid2-Mid1-H (measured in aned	• ,	dB <a>	22-24-26-28	22-24-26-28	22-26-29-31	22-27-31-35	
Insulation material			Polyethylene sheet				
Air filter				PP Hon	eycomb		
Protection device				Fı	ise		
Refrigerant control	device			LI	EV		
Connectable outdo	oor unit		R410A CITY MULTI				
Diameter of	Liquid	mm					
refrigerant pipe	Gas	(in) mm			(φ1/4) (φ1/2)		
Field drain pipe siz	ze	(in) mm		,	5 (5/8)		
Standard attachme	ent	(in)		Installation Manua	II, Instruction Book		
Optional parts	DRAIN PUMF	P KIT			·		
optional parts	EXTERNAL L		PAC-SK01DM-E				
Remark	EXTERIORE	LVBOX	PAC-SK17LE-E PAC-SG95LE-E Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.				
Notes:			Due to continuing improvement	ent, above specifications may	pe subject to change withou		
*1.Nominal cooling Indoor: 27°CD.B./1 Pipe length: 7.5 m *2.Nominal heating	19°CW.B. (81°F (24-9/16 ft), Le g conditions (sul 68°FD.B.), Outo	Ď.B./66°FW. vel differenc oject to JIS E door: 7°CD.E	B.), Outdoor: 35°CD.B. (95°F e: 0 m (0 ft) 38615-1) 3./6°CW.B. (45°FD.B./43°FW.I	,		Unit converter kcal/h = kW × 860 Btu/h = kW × 3,412 cfm = m³/min × 35.31 lb = kg/0.4536 Note: Above specification data is subject to rounding variation.	

Model			PKFY-P32VLM-E PKFY-P32VLM-ET PKFY-P32VLM-TH	PKFY-P40VLM-E PKFY-P40VLM-ET PKFY-P40VLM-TH	PKFY-P50VLM-E PKFY-P50VLM-ET PKFY-P50VLM-TH		
Power source			1-phase 220-240 V 50 Hz, 1-phase 220-230 V 60 Hz				
Cooling capacity	*1	kW	3.6	4.5	5.6		
(Nominal)	*1	kcal/h	3100	3900	4800		
	*1	BTU/h	12300	15400	19100		
	Power input	kW	0.04	0.04	0.05		
	Current input	Α	0.35	0.35	0.45		
Heating capacity	*2	kW	4.0	5.0	6.3		
(Nominal)	*2	kcal/h	3400	4300	5400		
	*2	BTU/h	13600	17100	21500		
	Power input	kW	0.03	0.03	0.04		
	Current input	A	0.30	0.30	0.40		
External finish(Mun	sell No.)			Plastic (0.7PB 9.2/0.4)	I		
External dimension	HxWxD	mm	299 × 773 × 237		98 x 237		
		inch	11-25/32 x 30-7/16 x 9-11/32		i-3/8 x 9-11/32		
Net weight		kg (lb)	11(25)		(29)		
Heat exchanger				in (Aluminum fin and copper			
-an	Type x Quant	ity		Line flow fan x 1			
sta Mo Mo Dr Air	External static press	Pa (mmH2O)		0(0)			
	•						
	Motor type	1-) 4 /	DC motor				
	Motor output	kW	0.03				
	Driving mecha	m³/min		Direct driven	T		
	Airflow rate (Low-Mid2		4.3-5.4-6.9-8.4	6.3-7.4-8.6-10.0	6.8-8.3-10.2-12.4		
	-Mid1-High)	L/s	72-90-115-140	105-123-143-167	113-138-170-207		
Noise level Low-Mid2-Mid1-Hi	ah)	cfm dB <a>	152-191-244-297 24-31-37-41	222-261-304-353	240-293-360-438 31-36-41-46		
measured in anech	• ,						
nsulation material				Polyethylene sheet			
Air filter			PP Honeycomb				
Protection device			Fuse				
Refrigerant control	device			LEV			
Connectable outdoo	or unit			R410A CITY MULTI			
Diameter of refrigerant pipe	Liquid	mm (in)		φ6.35 (φ1/4)			
	Gas	mm (in)		φ12.7 (φ1/2)			
Field drain pipe size mm (in)		I.D.16 (5/8)					
	tandard attachment		Installation Manual, Instruction Book				
Optional parts	DRAIN PUMF		PAC-SK01DM-E				
Remark			PAC-SG95LE-E Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual. Due to continuing improvement, above specifications may be subject to change without notice.				

OCH710 14

Pipe length: 7.5 m (24-9/16 ft), Level difference: 0 m (0 ft)
*2.Nominal heating conditions (subject to JIS B8615-1)
Indoor: 20°CD.B. (68°FD.B.), Outdoor: 7°CD.B./6°CW.B. (45°FD.B./43°FW.B.)
Pipe length: 7.5 m (24-9/16 ft), Level difference: 0 m (0 ft)

Model			PKFY-P15VLM-DA	PKFY-P20VLM-DA	PKFY-P25VLM-DA		
Power source			1-phase 220-240 V 50 Hz, 1-phase 220-230 V 60 Hz				
Cooling capacity	*1	kW	1.7	2.2	2.8		
(Nominal)	*1	kcal/h	1500	1900	2400		
	*1	BTU/h	5800	7500	9600		
	Power input	kW	0.02	0.02	0.03		
	Current input	Α	0.20	0.20	0.25		
Heating capacity	*2	kW	1.9	2.5	3.2		
(Nominal)	*2	kcal/h	1600	2200	2800		
	*2	BTU/h	6500	8500	10900		
	Power input	kW	0.01	0.01	0.02		
	Current input	A	0.15	0.15	0.20		
External finish(Mur	nsell No.)			Plastic (0.7PB 9.2/0.4)	3.23		
External dimension		mm		299 × 773 × 237			
		inch		11-25/32 x 30-7/16 x 9-11/32			
Net weight		kg (lb)		11(25)			
Heat exchanger		3 (- /	Cross	fin (Aluminum fin and coppe	r tuha)		
Fan	Type x Quanti	itv	01055	Line flow fan x 1			
	External	Pa		Line now lan x i			
	static press	(mmH2O)		0(0)			
	Motor type						
	Motor output	kW	DC motor 0.03				
	Driving mechanism						
	Airflow rate	m³/min	40.44.40.50	Direct driven	40.40.54.67		
	(Low-Mid2	L/s	4.0 - 4.4 - 4.8 - 5.3	4.0 - 4.6 - 5.2 - 5.9	4.0 - 4.6 - 5.4 - 6.7		
	-Mid1-High)	cfm	67-73-80-88	67-77-87-98	67-77-90-112		
Noise level		CIIII	141-155-169-187	141-162-184-208	141-162-191-237		
(Low-Mid2-Mid1-H (measured in anec	· ,	dB <a>	22-26-28-30	22-27-30-33	22-27-31-35		
Insulation material				Polyethylene sheet			
Air filter				PP Honeycomb			
Protection device				Fuse			
Refrigerant control	device		LEV				
Connectable outdo	or unit		R410A CITY MULTI				
Diameter of refrigerant pipe	Liquid	mm (in)		φ6.35 (φ1/4)			
	Gas	mm (in)	φ12.7 (φ1/2)				
Field drain pipe siz	e	mm (in)	I.D.16 (5/8)				
Standard attachme	ent		Installation Manual, Instruction Book				
Optional parts	DRAIN PUMP	KIT	PAC-SK01DM-E				
	EXTERNAL L	EV BOX	PAC-SG95LE-E				
Remark			Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual. Due to continuing improvement, above specifications may be subject to change without the continuing improvement.				
Notes:			notice.		Unit converter		
*1.Nominal cooling Indoor: 27°CD.B./1 Pipe length: 7.5 m *2.Nominal heating	9°CW.B. (81°FI (24-9/16 ft), Lev conditions (sub 68°FD.B.), Outo	D.B./66°FW vel differenc bject to JIS I loor: 7°CD.E	.B.), Outdoor: 35°CD.B. (95°F) e: 0 m (0 ft) 38615-1) 3./6°CW.B. (45°FD.B./43°FW.B	,	kcal/h = kW × 860 Btu/h = kW × 3,412 cfm = m³/min × 35.31 lb = kg/0.4536 Note: Above specification data is subject to rounding variation.		

Model			PKFY-P32VLM-DA	PKFY-P40VLM-DA	PKFY-P50VLM-DA	
Power source			1-phase 220	0-240 V 50 Hz, 1-phase 220-23	30 V 60 Hz	
Cooling capacity *1 kW		kW	3.6	4.5	5.6	
(Nominal)	*1	kcal/h	3100	3900	4800	
	*1	BTU/h	12300	15400	19100	
	Power input	kW	0.05	0.05	0.05	
	Current input	Α	0.45	0.45	0.45	
Heating capacity	*2	kW	4.0	5.0	6.3	
(Nominal)	*2	kcal/h	3400	4300	5400	
	*2	BTU/h	13600	17100	21500	
	Power input	kW	0.04	0.04	0.04	
	Current input	Α	0.40	0.40	0.40	
External finish(Mur	nsell No.)			Plastic (0.7PB 9.2/0.4)		
External dimension	n H x W x D	mm	299 × 773 × 237	299 x 89	98 x 237	
		inch	11-25/32 x 30-7/16 x 9-11/32	11-25/32 x 35	-3/8 x 9-11/32	
Net weight		kg (lb)	11(25)	13(29)	
Heat exchanger				fin (Aluminum fin and copper		
Fan	Type x Quant	ity		Line flow fan x 1		
	External static press	Pa (mmH2O)	0(0)			
	Motor type		DC motor			
L	Motor output	kW	0.03			
	Driving mech	ı anism	Direct driven			
	Airflow rate	m³/min	4.3 - 5.9 - 8.0 - 10.4	6.3 - 7.7 - 9.5 - 11.5	6.8-8.3-10.2-12.4	
	(Low-Mid2	L/s	72-98-133-173	105-128-158-192	113-138-170-207	
	-Mid1-High)	cfm	152-208-282-367	222-272-335-406	240-293-360-438	
Noise level (Low-Mid2-Mid1-H (measured in aned	• ,	dB <a>	24-33-41-48	29-35-40-44	31-36-41-46	
Insulation material			Polyethylene sheet			
Air filter			PP Honeycomb			
Protection device				Fuse		
Refrigerant control	device			LEV		
Connectable outdo	oor unit			R410A CITY MULTI		
Diameter of refrigerant pipe	Liquid	mm (in)		φ6.35 (φ1/4)		
	Gas	mm (in)	φ12.7 (φ1/2)			
Field drain pipe siz	ze	mm (in)		I.D.16 (5/8)		
Standard attachme	ent		Inst	allation Manual, Instruction Bo	ok	
Optional parts DRAIN PUMP KIT		PAC-SK01DM-E				
	EXTERNAL L	EV BOX	PAC-SG95LE-E			
Remark			Details on foundation work, duct switch, and other items shall be Due to continuing improvement, notice.	t work, insulation work, electric referred to the Installation Ma	nual.	

OCH710 16

Notes:

*1.Nominal cooling conditions (subject to JIS B8615-1)
Indoor: 27°CD.B./19°CW.B. (81°FD.B./66°FW.B.), Outdoor: 35°CD.B. (95°FD.B.)
Pipe length: 7.5 m (24-9/16 ft), Level difference: 0 m (0 ft)

*2.Nominal heating conditions (subject to JIS B8615-1)
Indoor: 20°CD.B. (68°FD.B.), Outdoor: 7°CD.B./6°CW.B. (45°FD.B./43°FW.B.)
Pipe length: 7.5 m (24-9/16 ft), Level difference: 0 m (0 ft)

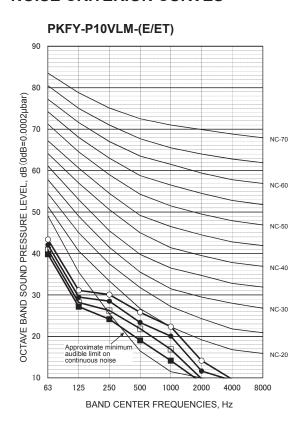
3-2. ELECTRICAL PARTS SPECIFICATIONS

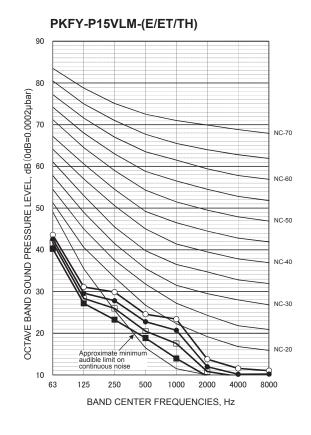
Service ref. Parts name	Symbol	PKFY-P10VLM-(E/ET).TH PKFY-P32VLM-(E/ET/DA/TH).TH PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH
Room temperature detection thermistor	TH21	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ
Pipe temperature detection thermistor/liquid	TH22	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ
Pipe temperature detection thermistor/gas	TH23	Resistance 0°C/15kΩ, 10°C/9.6kΩ, 20°C/6.3kΩ, 25°C/5.4kΩ, 30°C/4.3kΩ, 40°C/3.0kΩ
Fuse (Indoor controller board)	FUSE	T3.15AL250V
Fan motor (with thermal fuse)	MF	8 X 30W / RC0J30-QD
Vane motor (Upper)	MV1	MSFBC20 DC12V
Vane motor (Lower)	MV2	NSEK302 DC12V
Linear expansion valve	LEV	DC12V Stepping motor drive Port φ2.4(P10), φ2.63(P15/20/25/32/40/50) (0-2000pulse)
Power supply terminal block	TB2	(L, N, ⊕) Rated to 250V 20A *
Transmission terminal block	TB5	(M1, M2, S) Rated to 250V 20A *
MA-Remote controller terminal block	TB15	(1, 2) Rated to 250V 10A *

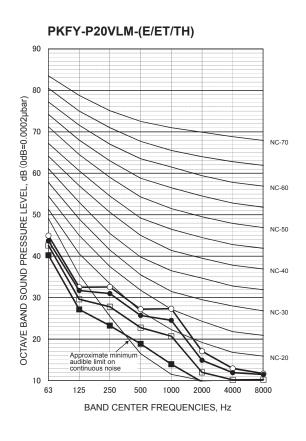
^{*} Refer to WIRING DIAGRAM for the supplied voltage.

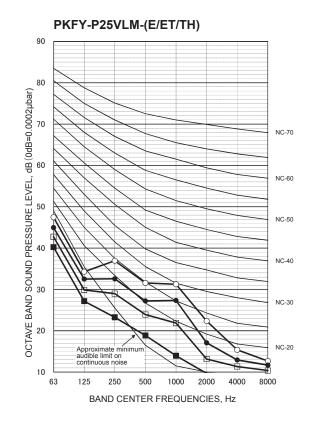
NOISE CRITERION CURVES

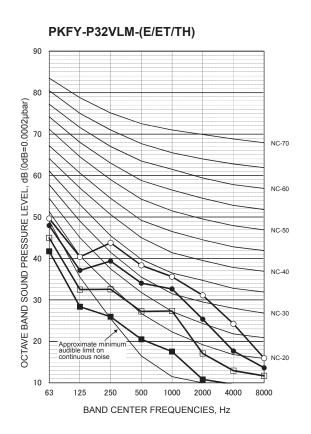
NOISE CRITERION CURVES

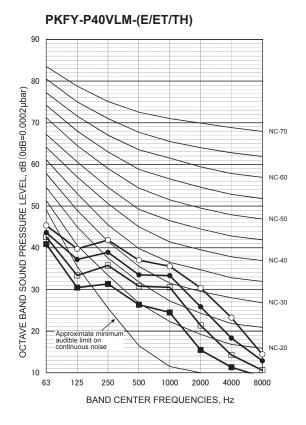


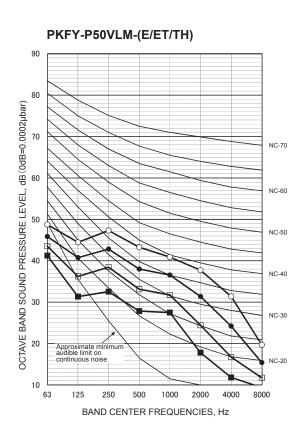


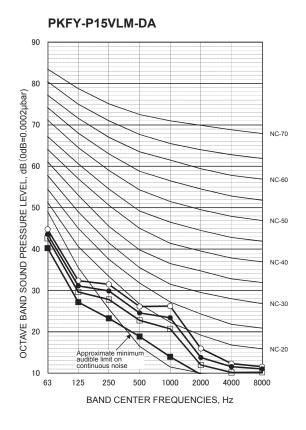


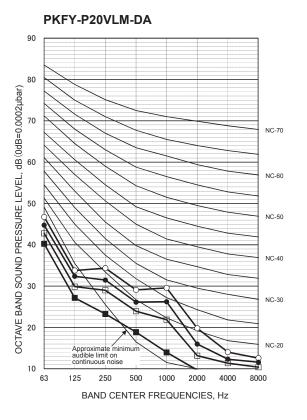


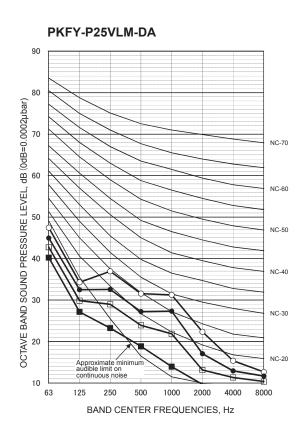


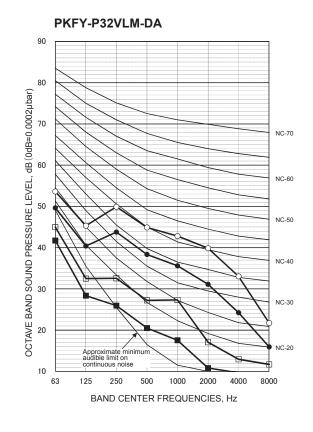




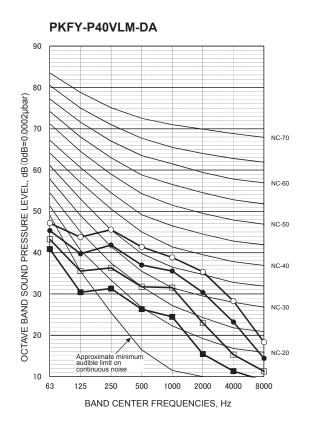


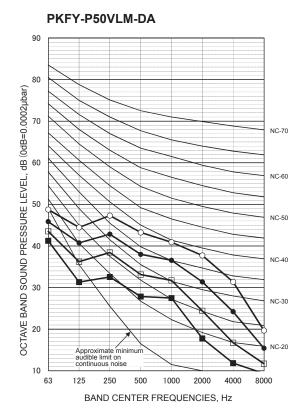






OCH710 20



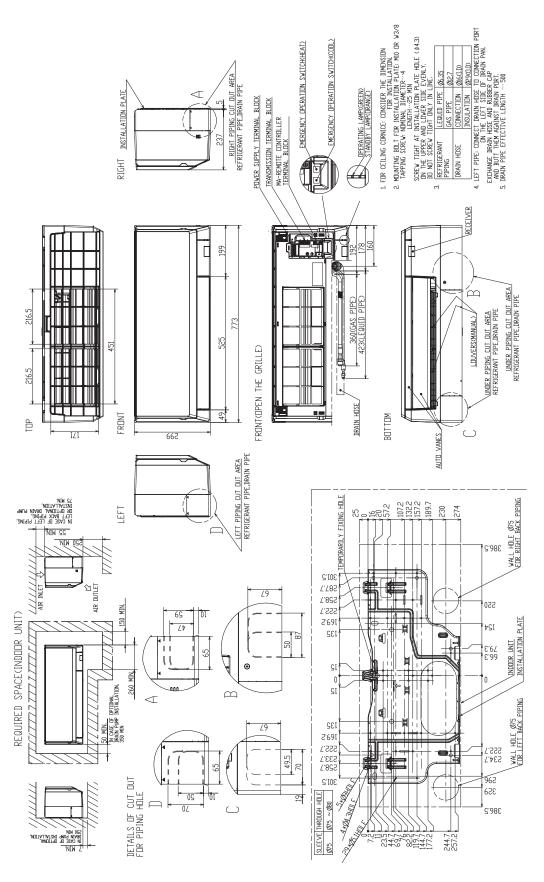


OUTLINES AND DIMENSIONS

PKFY-P10VLM-(E/ET).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P32VLM-(E/ET/DA/TH).TH

PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH

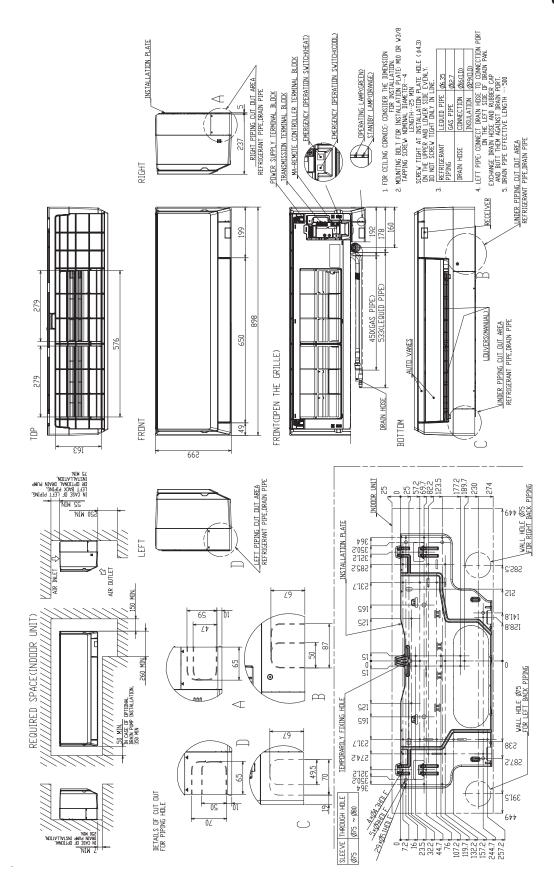
Unit: mm



PKFY-P40VLM-(E/ET/DA/TH).TH

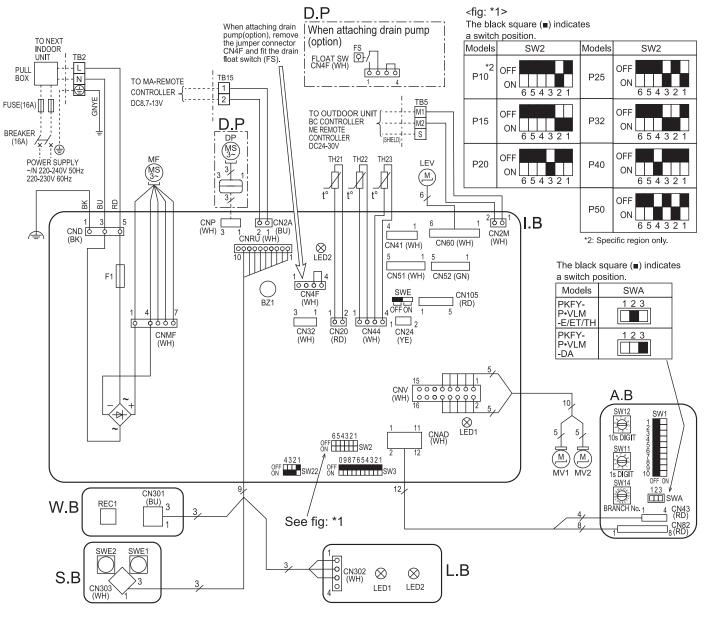
PKFY-P50VLM-(E/ET/DA/TH).TH

Unit: mm



PKFY-P10VLM-(E/ET).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P32VLM-(E/ET/DA/TH).TH PKFY-P50VLM-(E/ET/DA/TH).TH

PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH PKFY-P40VLM-(E/ET/DA/TH).TH



S	′MBOL			NAME	SYMBOL		NAME		
1.6				ITROLLER BOARD	TH	H21	THERMISTOR	ROOM TEMP. DETECTION	
	CN32	CONNECT	OR	REMOTE SWITCH				(0°C/15kΩ, 25°C/5.4kΩ)	
	CN51			CENTRALLY CONTROL	TH22			PIPE TEMP. DETECTION / LIQUID	
	CN52			REMOTE INDICATION				(0°C/15kΩ, 25°C/5.4kΩ)	
	CN105			IT TERMINAL		123		PIPE TEMP, DETECTION / GAS	
	BZ1	BUZZER						(0°C/15kΩ, 25°C/5.4kΩ)	
	F1	FUSE (T3	.15/	\L250V)	Α.	В	ADDRESS BC	ARD	
	LED1	POWER S	UP	PLY (I.B)		SWA	SWITCH	REGION SELECTION	
	LED2	POWER SU	IPPL	Y (MA-REMOTE CONTROLLER)		SW1		MODE SELECTION	
	SW2	SWITCH	CAPACITY CODE			SW11		ADDRESS SETTING 1s DIGIT	
	SW3		MC	MODE SELECTION PAIR NO. SETTING FAN•DRAIN PUMP (TEST MODE)		SW12	1	ADDRESS SETTING 10s DIGIT	
	SW22		PΑ			SW14		BRANCH No.	
L	SWE		FΑ			В	SWITCH BOARD		
LE	V	LINEAR EXPANSION VALVE				SWE1 EMERGENCY OPERATION(HEAT)		OPERATION(HEAT)	
М	F	FAN MOTOR				SWE2	EMERGENCY	OPERATION(COOL)	
М	V1	VANE MOTOR (UPPER)				В	PCB FOR WIRELESS REMOTE CONTROLLER		
М	V2	VANE MOTOR (LOWER)				REC1	RECEIVING UNIT		
TI	32	TERMINAL BLOCK		POWER SUPPLY	L.E	3	LED BOARD		
TI	35			TRANSMISSION		LED1	LED(OPERAT	TING INDICATOR:GREEN)	
TI	315			MA-REMOTE CONTROLLER		LED2	LED(STANDB	Y FOR HEATING : ORANGE)	
					D.	Р	DRAIN PUMP	KIT (OPTION)	
						FS	DRAIN FLOAT	SWITCH	
							DRAIN PUMP		

NOTES:

- 1.At servicing for outdoor unit, always follow the wiring diagram of outdoor unit.
- 2.In case of using MA-Remote controller, please connect to TB15. (Remote controller wire is non-polar.)
- 3.In case of using M-NET, please connect to TB5.
- (Transmission line is non-polar.)
- 4.Symbol [S]of TB5 is the shield wire connection.
- 5.Symbols used in wiring diagram above are, _____: terminal block, ooo ::connecter.

 6.The setting of the SW2 dip switches differs in the capacity.
- For the detail, refer to the fig: *1.

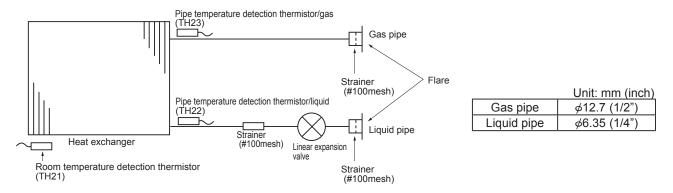
LED on indoor controller board for service

Symbol	Meaning	Function		
LED1	Main power supply	Main power supply (Indoor unit:220-240V) Power on → lamp is lit		
LED2	Power supply for MA-Remote controller	Power supply for MA-Remote controller on → lamp is lit		

7

REFRIGERANT SYSTEM DIAGRAM

PKFY-P10VLM-(E/ET).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P32VLM-(E/ET/DA/TH).TH PKFY-P50VLM-(E/ET/DA/TH).TH PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH PKFY-P40VLM-(E/ET/DA/TH).TH



8

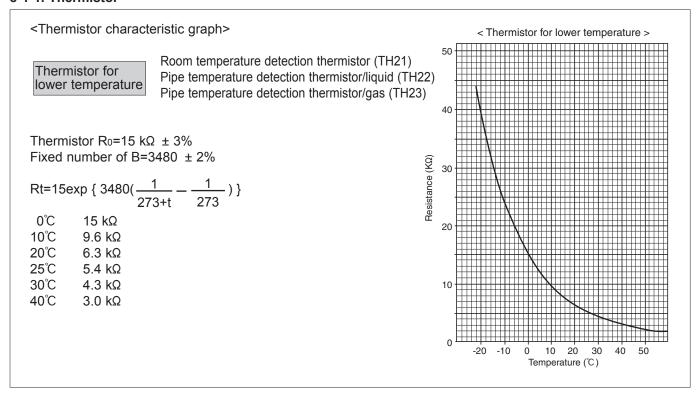
TROUBLESHOOTING

8-1. HOW TO CHECK THE PARTS PKFY-P10VLM-(E/ET).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P32VLM-(E/ET/DA/TH).TH PKFY-P50VLM-(E/ET/DA/TH).TH

PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH PKFY-P40VLM-(E/ET/DA/TH).TH

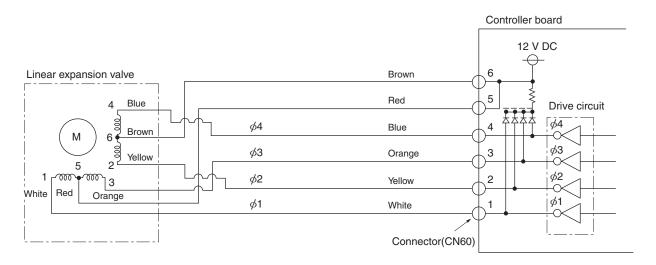
Parts name	Check points									
Room temperature detection thermistor (TH21) Pipe temperature detection thermistor/liquid (TH22) Pipe temperature detection thermistor/gas (TH23)	Disconnect the connector then measure the resistance with a tester. (At the ambient temperature 10 to 30°C) Normal 4.3 to 9.6kΩ Refer to "8-1-1. Thermistor".									
Vane motor (MV1)	Measure the resistance between the terminals with a tester. (At the ambient temperature 25°C)									
⑦Sky Blue (M)	Normal									
Sky Blue Red	©-© Red-Sky Blue Red-Sky Blue Red-Sky Blue Red-Sky Blue									
Connector(CNV) Sky Sky Blue Blue pin No.	300 Ω±7%									
Vane motor (Lower (MV2))	Measure the resistance between the terminals with a tester. (At the ambient temperature 25°C)									
@Shy Blue	Normal									
(4) Sky Blue (5) Red	\$-4 \$\ \text{Red-Sky Blue} \text{Red-Sky Blue} \text{Red-Sky Blue} \text{Red-Sky Blue} \text{Red-Sky Blue} \text{Red-Sky Blue}									
Connector(CNV) Sky Sky Blue Blue pin No.	300±26.3 Ω									
Fan motor (MF)	Refer to "8-1-3. DC Fan motor (fan motor/indoor controller board)									
Linear expansion valve	Disconnect the connector then measure the resistance valve with a tester. (Coil temperature 20°C)									
(LEV) CN60	Normal									
Yellow 2 Orange 3 Blue 4	(1)-(5) (2)-(6) (3)-(5) (4)-(6) White-Red Yellow-Brown Orange-Red Blue-Brown									
Red 5 Brown 6	200 Ω±10%									
Drain pump (DP)	 ① Check if the drain float switch works properly. ② Check if the drain pump works and drains water properly in cooling operation. ③ If no water drains, confirm that the check code 2502 will not be displayed 10 minutes after the operation starts. Note: The drain pump for this model is driven by the internal DC motor, so it is not possible to measure the resistance between the terminals. 									
(Optional parts)	Normal Red–Black: Input 13 V DC → The pump motor starts to rotate.									
Drain float	Measure the resistance between the terminals with a tester.									
switch (FS)	State of moving part Normal Abnormal Drain float switch connector terminal									
Moving part 1	UP Short Other than short ①(+) – ②(-)									
2	DOWN Open Other than open ⊕(+) − ⊕(-)									
(Optional parts) 4	_ Short Other than short ③(+) − ④(-) Moving Part									

8-1-1. Thermistor



8-1-2. Linear expansion valve

- ① Operation summary of the linear expansion valve
- · Linear expansion valve opens/closes through stepping motor after receiving the pulse signal from the indoor controller board.
- Valve position can be changed in proportion to the number of pulse signal.
- <Connection between the indoor controller board and the linear expansion valve>



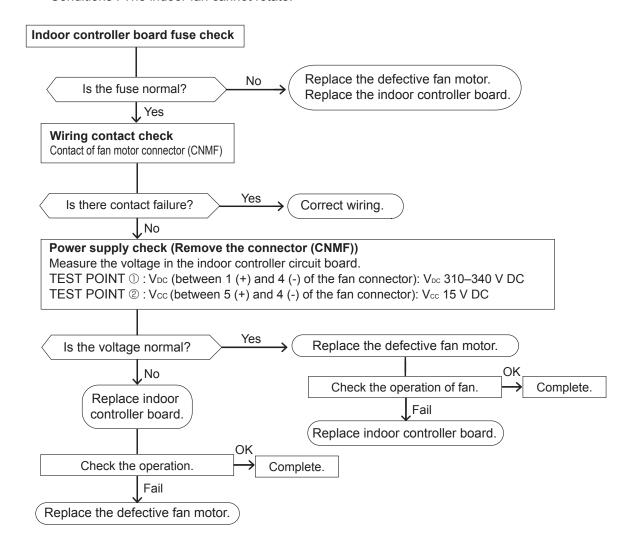
Note: Since the number of the connector at the controller board side and the relay connector are different, follow the color of the lead wire.

8-1-3. DC Fan motor (fan motor/indoor controller board)

Check method of indoor fan motor (fan motor/indoor controller board)

- ① Notes
 - · High voltage is applied to the connector (CNMF) for the fan motor. Pay attention to the service.
 - · Do not pull out the connecter (CNMF) for the motor with the power supply on. (It causes trouble of the indoor controller board and fan motor.)
- ② Self check

Conditions: The indoor fan cannot rotate.



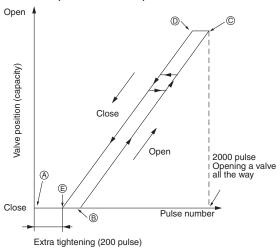
<Output pulse signal and the valve operation>

Output	Output								
(Phase)	1	2	3	4					
φ1	ON	OFF	OFF	ON					
φ2	ON	ON	OFF	OFF					
φ3	OFF	ON	ON	OFF					
φ4	OFF	OFF	ON	ON					

The output pulse shifts in below order. Closing a valve : $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1$ Opening a valve : $4 \rightarrow 3 \rightarrow 2 \rightarrow 1 \rightarrow 4$

- When linear expansion valve operation stops, all output phase become OFF.
- At phase interruption or when phase does not shift in order, motor does not rotate smoothly and motor will lock and vibrate.

2 Linear expansion valve operation



- When the power is turned on, 2200 pulse closing valve signal will be sent till it goes to point ® in order to define the valve position.
- When the valve moves smoothly, there is no noise or vibration occurring from the linear expansion valves: however, when the pulse number moves from © to ® or when the valve is locked, more noise can be heard than in a normal situation.
- Noise can be detected by placing the ear against the screw driver handle while putting the screw driver tip to the linear expansion valve

③ Troubleshooting

Symptom	Check points	Countermeasures			
Operation circuit failure of the micro- processor	Disconnect the connector on the controller board, then connect LED for checking.	Exchange the indoor controller board at drive circuit failure.			
Linear expansion valve mechanism is locked.	valve mechanism is operated while the linear expansion valve is locked. This tick				
Short or breakage of the motor coil of the linear expansion valve	Measure the resistance between each coil (white-red, yellow-brown, orange-red, blue-brown) using a tester. It is normal if the resistance is in the range of 200 Ω ±10%.	Exchange the linear expansion valve.			
Valve does not close completely.	To check the linear expansion valve, operate the indoor unit in fan mode and at the same time operate other indoor units in cooling mode, then check the pipe temperature < liquid pipe temperature > of the indoor unit by the outdoor multi controller board operation monitor. During fan operation, linear expansion valve is closed completely and if there is any leaking, detecting temperature of the thermistor will go lower. If the detected temperature indicated in the remote controller, it means the valve is not closed all the way. It is not necessary to exchange the linear expansion valve, if the leakage is small and not affecting normal operation.	If large amount of refriger- ant is leaked, exchange the linear expansion valve.			
Wrong connection of the connector or contact failure	Check the color of lead wire and missing terminal of the connector.	Disconnect the connector at the controller board, then check the continuity.			

OCH710 28

8-2. FUNCTION OF DIP SWITCH PKFY-P10VLM-(E/ET).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P32VLM-(E/ET/DA/TH).TH PKFY-P50VLM-(E/ET/DA/TH).TH

PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH PKFY-P40VLM-(E/ET/DA/TH).TH

The black square () indicates a switch position.

										Diack squa	re () indicates a switch position.
Switch	Pole	Function			Operation by switch ON OFF				Effective timing	Remarks	
	1	Th <i< td=""><td>nermisto ntake te etection</td><td>or emperature > position</td><td></td><td>t-in rem troller</td><td></td><td>Indoor</td><td></td><td></td><td>Address board</td></i<>	nermisto ntake te etection	or emperature > position		t-in rem troller		Indoor			Address board
	2	_	Iter clo		Provided			Not provided			<initial setting=""></initial>
	3	Filter sign indication			2,500 hr			100 hr			ON OFF 1 2 3 4 5 6 7 8 9 10 *1 The model is not capable of fresh air intake. *2 Refer to <table a=""> below.</table>
	4	Air intake*1			Not effective			Not effective			
SW1 Mode	5	Remote indication switching			Thermo-ON signal indication		Fan output indication		Under		
Selection	6	Humidifier control		Fan mod		n at Heating	Thermo heating	o-ON operation at mode	suspension		
	7	Δ	ir flow s	set in case of	Low	r* ²		Extra I	ow*2		
	8			rmo-OFF	Sett	ing air	flow*1	Deper	nds on SW1-7		
	9	Α	uto res	tart function	Effe	ctive		Not ef	fective		
	10	Power ON/OFF		Effective		Not effective					
SW2 Capacity code setting	1–4		P10 P15 P20	SW2 OFF ON 6 5 4 3 2 OFF ON 6 5 4 3 2 OFF ON 6 5 4 3 2	2 1	P25 P32 P40 P50	OFF ON 6 5 4 OFF ON 6 5 4 OFF ON 6 5 4 OFF ON 6 5 4	3 2 1		Before power supply ON	Indoor controller board <initial setting=""> Set for each capacity.</initial>
	1	Heat pump/Cool only			Cooling only			Heat pump —			Indoor controller board
	2	_ _ _ _ _					<initial setting=""></initial>				
	3						_		ON ON		
	4					_	_			OFF 1 2 3 4 5 6 7 8 9 0	
_SW3	5				_	_		_	Under		
Function Selection	6			_			_	suspension			
	7	Cl	hanging lear exp	the opening of ansion valve	Effe	ctive		Not ef	fective		
	8	Н	eating 4	4 degree up	Not	effectiv	re	Effecti	ve		
	9			_		_	_		_		
	10				_		_				

<Table A>

SW1-7	SW1-8	
OFF	OFF	Extra low
ON	OFF	Low
OFF	ON	Setting air flow
ON	ON	stop

Continue to the next page

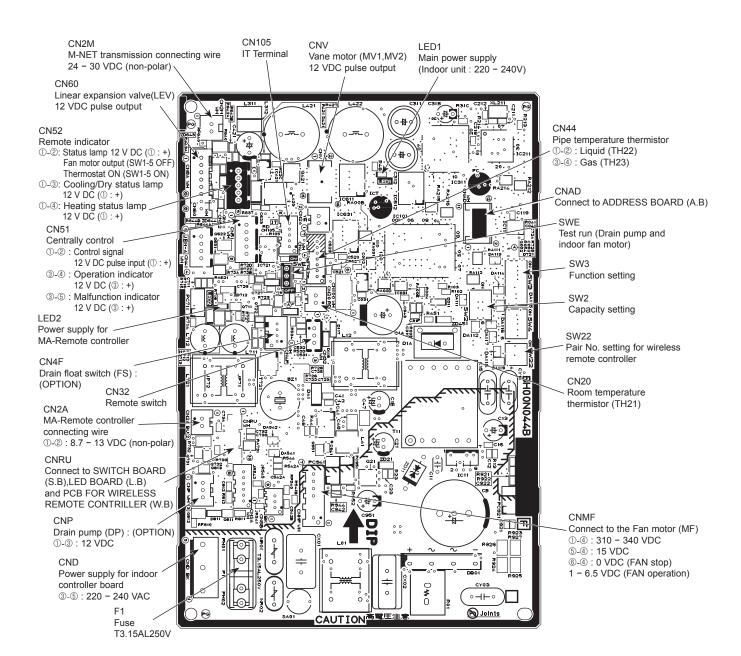
The black square (\blacksquare) indicates a switch position.

Switch	Pole	Function	Effective timing	Remarks
SWA (Fan speed)	1~3	Fan speed can be changed depending on SWA setting. Setting PKFY-P**VLM-(E/ET/TH) 2 PKFY-P**VLM-DA 3	Under operation or suspension	Address board <initial setting=""> It follows as the left table.</initial>
SW11 1s digit address setting SW12 10s digit address setting	Rotary switch	SW12 SW11 Address setting should be done when M-NET remote controller is being used.	Before power	Address board <initial setting=""> SW12 SW11 SW11 SW11 SW11 SW11 SW11 SW11</initial>
SW14 Connection No. setting	Rotary switch	This is the switch to be used when the indoor unit is operated with R2 series outdoor unit as a set.	Supply ON	Address board <initial setting=""> SW14</initial>
SW22 Function selection	Jumper	Function To perate each indoor unit by each remote controller when installed 2 indoor units or more are near, Pair No. setting is necessary. Pair No. setting is available with the 4 patterns (Setting patterns A to D). You may not set it when operating it by one remote controller. Setting for indoor unit. Wireless remote controller pair number: Setting operation (Fig. 1 (a)) Press the Dutton (b) to stop the air conditioner. Press the Dutton (c). Check that function No."1" is displayed, and then press the Dutton (c). Pair No. changing operation (Fig. 2 (a)) Press the Dutton (c) (a) Press the Dutton (c) Dutton (c) (c) Indoor unit SW22	Under operation or suspension	CLOCK CLOCK AMPM CLOCK CLOCK AMPM CLOCK CLOCK CLOCK AMPM CLOCK CLOCK
SWE Test run for Drain pump	Connector	Drain pump and fan are activated simultaneously after the connector SWE is set to ON and turn on the power. SWE OFF OFF ON The connector SWE is set to OFF after test run.	Under operation	<initial setting=""> SWE OFF ON</initial>

OCH710 30

8-3. TEST POINT DIAGRAM 8-3-1. Indoor controller board (I.B)

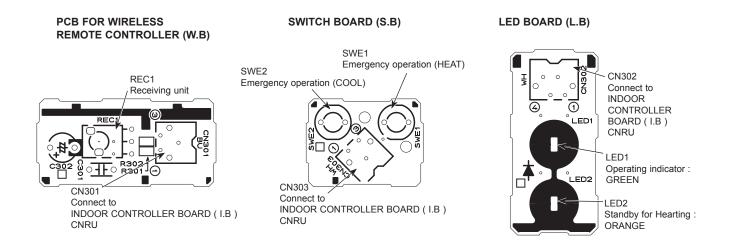
PKFY-P10VLM-(E/ET).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P32VLM-(E/ET/DA/TH).TH PKFY-P50VLM-(E/ET/DA/TH).TH PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH PKFY-P40VLM-(E/ET/DA/TH).TH



Note: The voltage range of 12 V DC in this page is between 11.5 to 13.7 V DC.

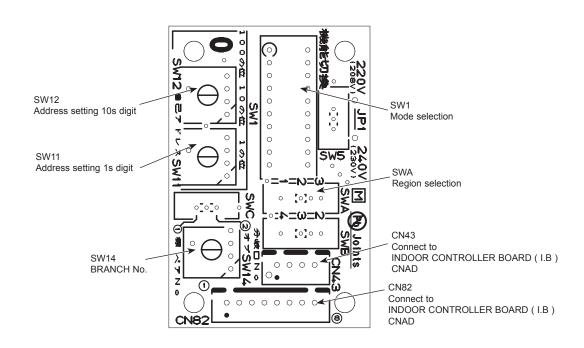
8-3-2. PCB FOR WIRELESS REMOTE CONTROLLER (W.B), SWITCH BOARD (S.B) and LED BOARD (L.B)

PKFY-P10VLM-(E/ET).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P32VLM-(E/ET/DA/TH).TH PKFY-P50VLM-(E/ET/DA/TH).TH PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH PKFY-P40VLM-(E/ET/DA/TH).TH



8-3-3. Address board (A.B) PKFY-P10VLM-(E/ET).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P32VLM-(E/ET/DA/TH).TH PKFY-P50VLM-(E/ET/DA/TH).TH

PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH PKFY-P40VLM-(E/ET/DA/TH).TH



32

DISASSEMBLY PROCEDURE

PKFY-P10VLM-(E/ET).TH PKFY-P20VLM-(E/ET/DA/TH).TH PKFY-P32VLM-(E/ET/DA/TH).TH PKFY-P50VLM-(E/ET/DA/TH).TH PKFY-P15VLM-(E/ET/DA/TH).TH PKFY-P25VLM-(E/ET/DA/TH).TH PKFY-P40VLM-(E/ET/DA/TH).TH

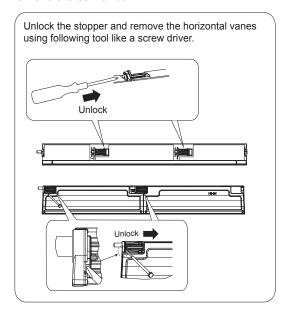
NOTE: Turn OFF the power supply before assembly.

Be careful when removing heavy parts.

OPERATION PROCEDURE

1. REMOVING THE PANEL

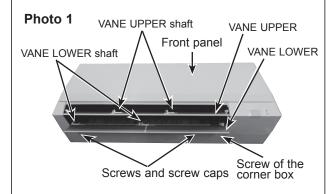
- (1) Insert the driver to the hole at VANE LOWER shaft and slide the VANE LOWER shaft (2 places each). Push VANE UPPER shaft with the driver.
- (2) Pull the VANE LOWER and VANE UPPER from unit.
- (3) Remove 2 screw caps of the front panel. Remove 2 screws. (See Photo 1)
- (4) Hold the lower part of both ends of the front panel and pull it slightly toward you, and then remove the front panel by pushing it upward.
- (5) Remove the screw of the corner box. (See Photo 1) Remove the corner box.



2. REMOVING THE ELECTRICAL BOX

- (1) Remove the panel and the corner box. (Refer procedure to 1)
- (2) Remove the front and side electrical box covers (each 2 screw).
- (3) Remove the transmission wiring of TB5, the power supply wiring of TB2 and the wiring of MA-remote controller (TB15).
- (4) Disconnect the connectors on the indoor controller board.
- (5) Disconnect the connector for ground wire.
- (6) Remove the screw on lower side of the electrical box. (See Photo 3)
- (7) Push up the upper fixture catch to remove the box, then remove it from the box fixture.

PHOTOS/FIGURES



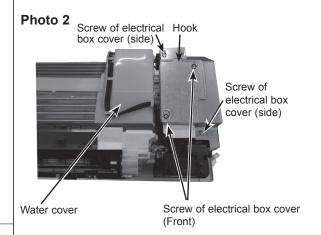
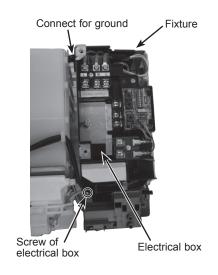


Photo 3



OPERATION PROCEDURE

3. REMOVING THE ADDRESS BOARD, THE INDOOR CONTROLLER BOARD, THE WIRELESS CONTROLLER BOARD, LED BOARD

- (1) Remove the panel and the corner box. (Refer to procedure 1)
- (2) Remove the front and side electrical box covers (each 2 screw).
- (3) Disconnect the connectors of address board.
- (4) Disconnect the connectors on the indoor controller board. (See Photo 4)
- (5) Remove the switch board holder and open the cover.
- (6) Pull out the indoor controller board toward you then remove the indoor controller board and switch board. (See Photo 4)
- (7) Remove the holder of wireless remote controller board and LED board.
- (8) Disconnect the connector of wireless remote controller board and LED board.
- (9) Remove the wireless remote controller board and LED board from the holder.

4. REMOVING THE NOZZLE ASSEMBLY (with VANE and VANE MOTOR) AND DRAIN HOSE

- (1) Remove the panel and corner box. (Refer to procedure 1)
- (2) Remove the electrical box covers. (Refer to procedure 2)
- (3) Disconnect the vane motor connector (CNV) on the indoor controller board.
- (4) Push fixture and pull out the drain hose from the nozzle assembly, and remove nozzle assembly. (See Photo 6)

5. REMOVING THE VANE MOTOR

- (1) Remove the nozzle assembly. (Refer to procedure 4)
- (2) Remove 2 screws of the vane motor unit cover, and pull out the vane motor unit.
- (3) Remove screw of the vane motor (LOWER).
- (4) Remove the vane motor (LOWER) from the vane motor unit cover.
- (5) Disconnect the connector (white) from the vane motor. (LOWER)
- (6) Remove 2 screw of the vane motor (UPPER).
- (7) Remove the vane motor (UPPER) from the vane motor
- (8) Disconnect the connector (blue) from the vane motor (UPPER).

PHOTOS/FIGURES

Photo 4

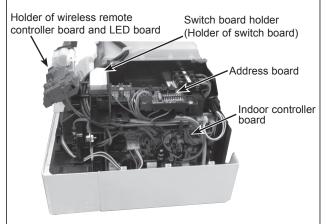


Photo 5 (see the bottom)

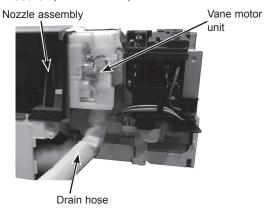


Photo 6

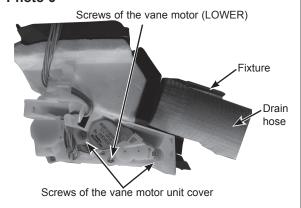
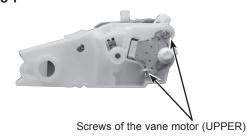


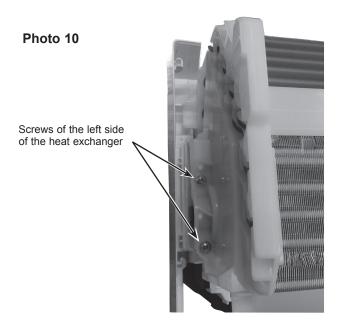
Photo 7



OPERATION PROCEDURE

6. REMOVING THE INDOOR FAN MOTOR AND THE **LINE FLOW FAN**

- (1) Remove the panel and the corner box. (Refer to procedure 1)
- (2) Remove the electrical box (Refer to procedure 2) and the nozzle assembly (Refer to procedure 4).
- (3) Remove the water cover. (See Photo 2)
- (4) Loosen the screw fixing the line flow fan. (See Photo 9)
- (5) Remove 3 screws fixing the motor bed. (See Photo 8)
- (6) Remove the motor bed together with fan motor and motor band.
- (7) Release the 2 hooks of the motor band. Remove the motor band. Pull out the indoor fan motor.
- (8) Remove 2 screws fixing the left side of the heat exchanger. (See Photo 10)
- (9) Lift the heat exchanger, and pull out the line flow fan to the lower-left.
- * When attaching the line flow fan, screw the line flow fan so 4mm gap is provided between the right end of the line flow fan and the right wall of the air passage of the box. (Photo 9)



PHOTOS/FIGURES

Photo 8

Lead wire of pipe thermistor

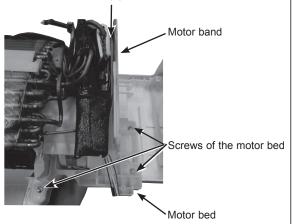
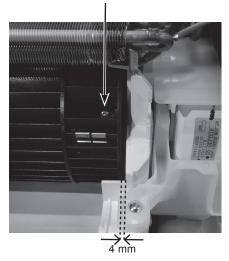


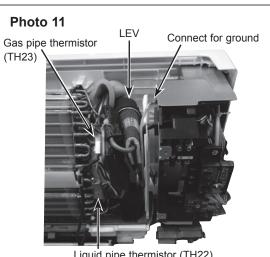
Photo 9

Screw of the line flow fan



7. REMOVING THE LIQUID PIPE THERMISTOR AND **GAS PIPE THERMISTOR**

- (1) Remove the panel and the corner box. (Refer to proce-
- (2) Remove the electrical box covers. (Refer to procedure 2)
- (3) Remove the water cover. (See Photo 2)
- (4) Remove the liquid pipe thermistor and gas pipe thermistors.
- (5) Disconnect the connector (CN44) on the indoor controller board. (TH22 and TH23/CN44)



OPERATION PROCEDURE

8. REMOVING THE HEAT EXCHANGER AND LEV

- (1) Remove the panel and the corner box (Refer to procedure 1).
- (2) Remove the electrical box (Refer to procedure 3) and the nozzle assembly (Refer to procedure 4).
- (3) Remove the water cover.
- (4) Remove the pipe thermistors. (Refer to procedure 7).
- (5) Disconnect the connector (CN60) on the indoor controller board.
- (6) Remove the motor bed together with fan motor and motor band (Refer to procedure 6).
- (7) Remove 2 screws fixing the left side of the heat exchanger. (See Photo 10)
- (8) Remove the heat exchanger with LEV.

PHOTOS/FIGURES

Photo 12

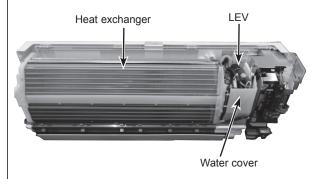
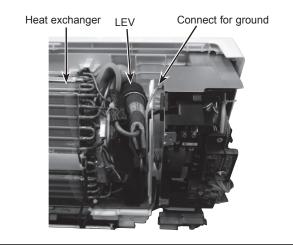


Photo 13



9. REMOVING THE ROOM TEMPERATURE THERMISTOR

- (1) Remove the panel and corner box. (Refer to procedure 1)
- (2) Remove the electrical box covers. (Refer to procedure 2)
- (3) Remove the room temperature thermistor.
- (4) Disconnect the connector (CN20) on the indoor controller board.

Photo 14

