

Revision A:

 Some descriptions have been corrected for 4. SPECIFICATION, 8. REFRIGERANT SYSTEM DIAGRAM and others.

OBH817 is void.

OUTDOOR UNIT

HFC utilized R32

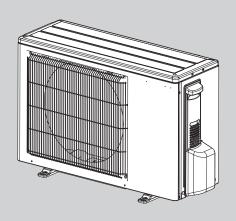
No. OBH817 REVISED EDITION-A

SERVICE MANUAL

Models

MUY-TP35VF - EI, ETI MUY-TP50VF - EI, ETI

Indoor unit service manual MSY-TP•VF Series (OBH816)



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PARTS CATALOG (OBB817)

CONTENTS

Use the specified refrigerant only

Never use any refrigerant other than that specified.

Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of. Correct refrigerant is specified in the manuals and on the spec labels provided with our products.

We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

<Pre><Preparation before the repair service>

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker and remove the power plug.
- Discharge the capacitor before the work involving the electric parts.

<Pre><Pre>cautions during the repair service>

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigeration cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.

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1

TECHNICAL CHANGES

MUY-TP35VF - ☐, ☐ MUY-TP50VF - ☐, ☐

1. New model

2

SERVICING PRECAUTIONS FOR UNITS USING REFRIGERANT R32

Servicing precautions for units using refrigerant R32

WARNING

This unit uses a flammable refrigerant.

If refrigerant leaks and comes in contact with fire or heating part, it will create harmful gas and there is risk of fire.

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater.)
- Do not pierce or burn.
- Be aware that refrigerants may not contain an odor.
- Pipe-work shall be protected from physical damage.
- The installation of pipe-work shall be kept to a minimum.
- Compliance with national gas regulations shall be observed.
- Keep any required ventilation openings clear of obstruction.
- Servicing shall be performed only as recommended by the manufacturer.
- The appliance shall be stored so as to prevent mechanical damage from occurring.

Basic work procedures are the same as those for conventional units using refrigerant R410A. However, pay careful attention to the following points.

- 1. Information on servicing
- Checks on the Area
- Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized.
- ② Work Procedure
 - Work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.
- ③ General Work Area
 - All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the workspace shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.
- 4 Checking for Presence of Refrigerant
 - The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.
- (5) Presence of Fire Extinguisher
 - If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO2 fire extinguisher adjacent to the charging area.
- ⑥ No Ignition Sources
 - No person carrying out work in relation to a refrigeration system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.
- ⑦ Ventilated Area
 - Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.
- ® Checks on the Refrigeration Equipment
 - Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance.
 - The following checks shall be applied to installations using flammable refrigerants:
 - The charge size is in accordance with the room size within which the refrigerant containing parts are installed.
 - The ventilation machinery and outlets are operating adequately and are not obstructed.
 - If an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant.
 - Marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected.
 - Refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing
 components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being corroded.
- Ohecks on Electrical Devices
 - Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised. Initial safety checks shall include that:
 - capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
 - no live electrical components and wiring are exposed while charging, recovering or purging the system;
 - there is continuity of earth bonding
- 2. Repairs to Sealed Components
- ① During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.
- ② Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

Ensure that the apparatus is mounted securely.

Ensure that seals or sealing materials have not degraded to the point that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer's specifications.

3. Repair to intrinsically Safe Components

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use.

Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

4. Cabling

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

5. Detection of Flammable Refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

6. Leak Detection Methods

Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed.

Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. For appliances containing flammable refrigerants, oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

7. Removal and Evacuation

When breaking into the refrigerant circuit to make repairs - or for any other purpose conventional procedures shall be used. However, for flammable refrigerants it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:

- remove refrigerant
- purge the circuit with inert gas
- evacuate
- purge again with inert gas
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. For appliances containing flammable refrigerants, the system shall be "flushed" with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems.

For appliances containing flammable refrigerants, flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place.

Ensure that the outlet for the vacuum pump is not close to any ignition sources and that ventilation is available.

8. Charging Procedures

In addition to conventional charging procedures, the following requirements shall be followed:

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- · Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigeration system.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

9. Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to reuse of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

- a) Become familiar with the equipment and its operation.
- b) Isolate system electrically.
- c) Before attempting the procedure, ensure that:
 - mechanical handling equipment is available, if required, for handling refrigerant cylinders;
- all personal protective equipment is available and being used correctly;
- the recovery process is supervised at all times by a competent person;
- recovery equipment and cylinders conform to the appropriate standards.
- d) Pump down refrigerant system, if possible
- e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- f) Make sure that cylinder is situated on the scales before recovery takes place.
- g) Start the recovery machine and operate in accordance with manufacturer's instructions.
- h) Do not overfill cylinders. (no more than 80 % volume liquid charge).
- i) Do not exceed the maximum working pressure of the cylinder, even temporarily.
- j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
- k) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

10. Labeling

Equipment shall be labeled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerants, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

11. Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely. When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labeled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants including, when applicable, flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.

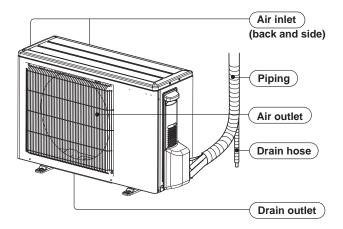
The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

3

PART NAMES AND FUNCTIONS

MUY-TP35VF MUY-TP50VF



4

SPECIFICATION

*1 Measured under rated operating frequency.

		Outdoor mod	lel		MUY-TP35VF	MUY-TP50VF						
		Power supp	y		Single phase,	230 V, 50 Hz						
Cap (Min	acity Rated (frequency	Cooling	kW	3.5 (1.5-4.0)	5.0 (1.5-5.7)						
Brea	aker Capacit	у		Α	10							
Power inpu		t % 1 (Set)	Cooling	W	760	1,450						
ta či	Running cu	rrent %1 (Set) or %1 (Set)	Cooling	Α	3.60	6.40						
	Power facto	or % 1 (Set)	Cooling	%	91	98						
Ш	Starting cur	rent % 1 (Set)		Α	3.60	6.40						
Coe (CO	fficient of pe P) % 1 (Set)	rformance	Cooli	ng	4.61	3.45						
		Model			SVB130	FBBMT						
	Compressor	Output		W	90	00						
Con		Current *1	Cooling	Α	3.1	5.9						
		Refrigeration	oil (Model)	L	0.35 (F	W68S)						
Ean	motor	Model			RC0J5	50-NC						
Faii	HOLOI	Current *1	Cooling	Α	0.2	21						
Dim	ensions W x	H×D		mm	800 × 55	50 × 285						
Wei	ght			kg	3	4						
	Dehumidific	ation	Cooling	L/h	0.1	1.3						
\ S	Air flow * 1	Cooling	High	m³/h	1,7	58						
 ar	All HOW AT	Cooling	Low	111 /11	98	34						
ren_	Sound leve	l * 1	Cooling	dB(A)	45	47						
Special remarks	Fan speed	Cooling	High	rpm	81	0						
) bec	an speed	Cooming	Cooling Low		49	90						
l o	Fan speed	regulator			3							
	Refrigerant	filling capacity	/ (R32)	kg	0.8	35						

NOTE: Test conditions are based on ISO 5151.

Cooling: Indoor Dry-bulb temperature 27°C Outdoor Dry-bulb temperature 35°C

Refrigerant piping length (one way): 5 m

Wet-bulb temperature 19°C Wet-bulb temperature 24°C

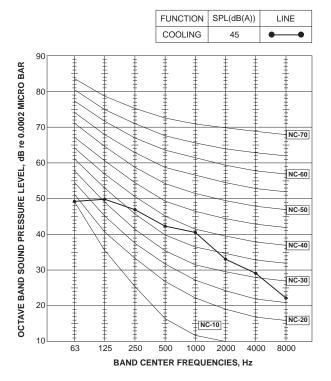
Specifications and rated conditions of main electric parts

Item	Model	MUY-TP35VF	MUY-TP50VF						
Smoothing	(C61)	600 μF/ 62	0 μF 420 V						
capacitor	(C62, C63)	600 μF/ 62	0 μF 420 V						
Diode module	(DB61)	15 A	600 V						
Diode module	(DB65)	25 A	600 V						
	(F61)	25A	250V						
Fuse	(F62)	15A	250V						
	(F801, F901)	T3.15A	L250V						
Danier and dela	(IC700)	20 A	600 V						
Power module	(IC932)	5 A 6	000 V						
Expansion valve coil	(LEV)	12 \	/ DC						
Reactor	(L61)	23	mH						
Switch power transistor	(Q821)	30/37A 600V							
Current-limiting PTC thermistor	(PTC64, PTC65)	33	ς Ω						
Terminal block	(TB1)	3	Р						
Relay	(X64)	20 A 250 V							

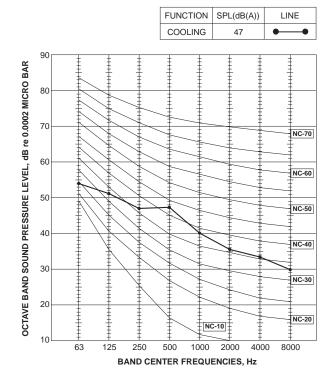
5

NOISE CRITERIA CURVES

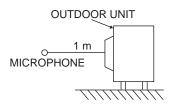
MUY-TP35VF



MUY-TP50VF

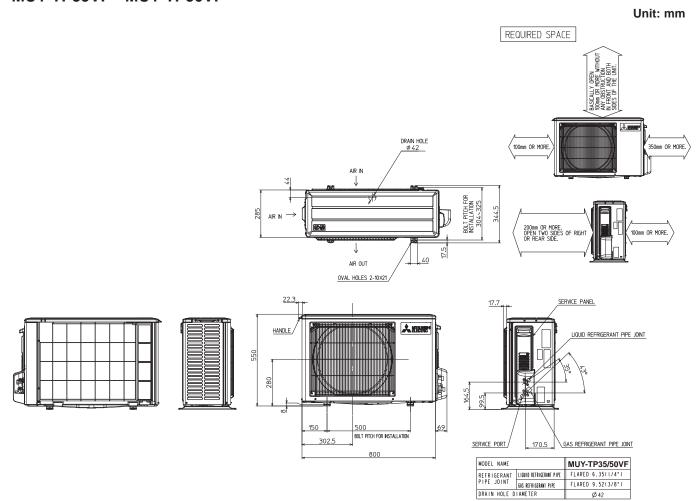


Test conditions
Cooling: Dry-bulb temperature 35°C Wet-bulb temperature 24°C



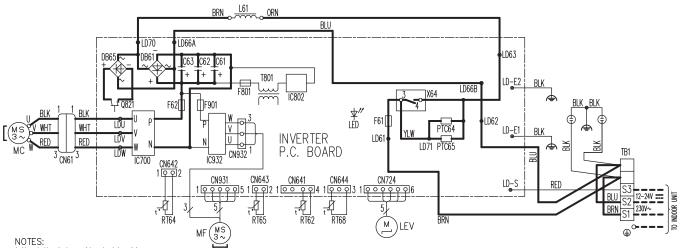
OUTLINES AND DIMENSIONS

MUY-TP35VF MUY-TP50VF



WIRING DIAGRAM

MUY-TP35VF - EI MUY-TP50VF - EI



NOTES:

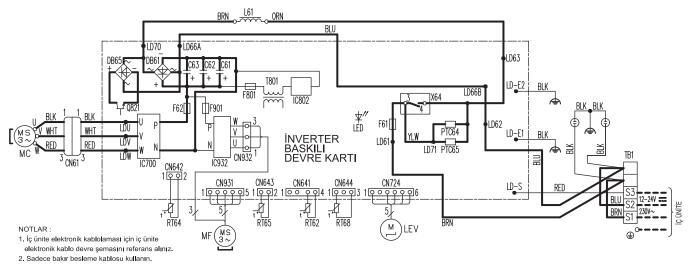
1. About the indoor side electric wiring, refer to the indoor unit electric wiring diagram for servicing.

2. Use copper supply wires.

3. Symbols indicate, Terminal block © © © © Connector

SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
CN61	CONNECTOR	LED	LED	RT64	FIN TEMP. THERMISTOR
C61, C62, C63	SMOOTHING CAPACITOR	LEV	EXPANSION VALVE COIL	RT65	AMBIENT TEMP. THERMISTOR
DB61, DB65	DIODE MODULE	L61	REACTOR	RT68	OUTDOOR HEAT EXCHANGER
F61	FUSE (25A 250V)	MC	COMPRESSOR	1/100	TEMP. THERMISTOR
F62	FUSE (15A 250V)	MF	FAN MOTOR	TB1	TERMINAL BLOCK
F801, F901	FUSE (T3.15AL250V)	PTC64,PTC65	CIRCUIT PROTECTION	T801	TRANSFORMER
IC700,IC932	POWER MODULE	Q821	SWITCHING POWER TRANSISTOR	X64	RELAY
IC802	POWER DEVICE	RT62	DISCHARGE TEMP. THERMISTOR		

MUY-TP35VF - ■ MUY-TP50VF -



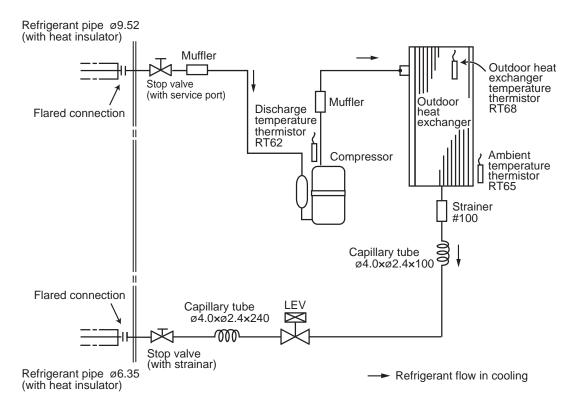
3. Sembolleri gösterir. Terminal blok

	a a a a a a a a a a a a a a a a a a a				
SEMBOL	PARÇA ADI	SEMBOL	PARÇA ADI	SEMBOL	PARÇA ADI
CN61	KONNEKTÖR	LEV	GENLEŞME VANASI SARGISI	RT68	DIŞ ÜNİTE EŞANJÖR
C61,C62,C63	KAPASİTÖR	L61	REAKTÖR	K100	SICAKLIK TERMİSTÖRÜ
DB61,DB65	DİYOT MODÜLÜ	MC	KOMPRESÖR	TB1	TERMİNAL BLOĞU
F61	SIGORTA (25A 250V)	MF	FAN MOTORU	T801	TRANSFORMATÖR
F62	SIGORTA (15A 250V)	PTC64,PTC65	DEVRE KORUMASI	X64	RÖLE
F801,F901	SIGORTA (T3. 15AL250V)	Q821	SİVİÇLİ GÜÇ TRANSİSTÖRÜ		
IC700,IC932	GÜÇ MODÜLÜ	RT62	BASMA SICAKLIK TERMİSTÖRÜ		
IC802	GÜÇ CİHAZI	RT64	FİN SICAKLIK TERMİSTÖRÜ		
LED	LED	RT65	ORTAM SICAKLIK TERMİSTÖRÜ		

REFRIGERANT SYSTEM DIAGRAM

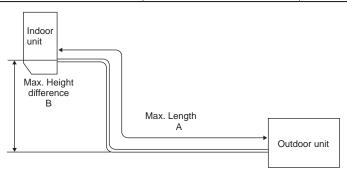
MUY-TP35VF MUY-TP50VF

Unit: mm



MAX. REFRIGERANT PIPING LENGTH and MAX. HEIGHT DIFFERENCE

Madal	Refrigeran	t piping: m	Piping size O.D: mm				
Model	Max. Length A	Max. Height difference B	Gas	Liquid			
MUY-TP35/50VF	20	12	9.52	6.35			



ADDITIONAL REFRIGERANT CHARGE (R32: g)

Model	Outdoor unit		Refrigerant piping length (one way)											
iviodei	precharged	7 m	8 m	9 m	10 m	11 m	12 m	13 m	14 m	15 m	20 m			
MUY-TP35/50VF	850	0	10	20	30	40	50	60	70	80	130			

Calculation: $X g = 10 g/m \times (Refrigerant piping length (m) - 7)$

NOTE: Refrigerant piping exceeding 7 m requires additional refrigerant charge according to the calculation.

PERFORMANCE CURVES

MUY-TP35VF MUY-TP50VF

The standard specifications apply only to the operation of the air conditioner under normal conditions. Since operating conditions vary according to the areas where these units are installed, the following information has been provided to clarify the operating characteristics of the air conditioner under the conditions indicated by the performance curve.

(1) GUARANTEED VOLTAGE

198 ~ 264 V, 50 Hz

(2) AIR FLOW

Air flow should be set at MAX.

(3) MAIN READINGS

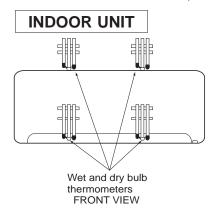
(1) Indoor intake air wet-bulb temperature:
(2) Indoor outlet air wet-bulb temperature:
(3) Outdoor intake air dry-bulb temperature:
(4) Total input:

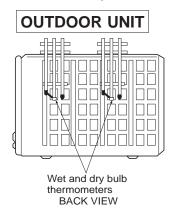
°C [WB]
°C [WB]
°C [DB]

Indoor air wet and dry bulb temperature difference on the left side of the following chart shows the difference between the indoor intake air wet and dry bulb temperature and the indoor outlet air wet and dry bulb temperature for your reference at service.

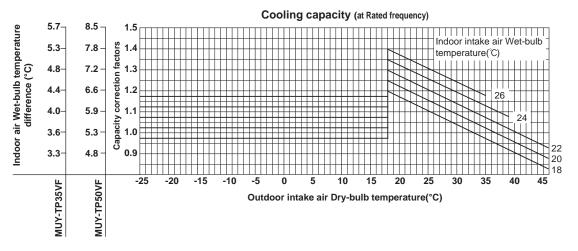
How to measure the indoor air wet and dry bulb temperature difference

- Attach at least 2 sets of wet and dry bulb thermometers to the indoor air intake as shown in the figure, and at least 2 sets
 of wet and dry bulb thermometers to the indoor air outlet. The thermometers must be attached to the position where air
 speed is high.
- 2. Attach at least 2 sets of wet and dry bulb thermometers to the outdoor air intake.
 - Cover the thermometers to prevent direct rays of the sun.
- 3. Check that the air filter is cleaned.
- 4. Open windows and doors of room.
- 5. Press the EMERGENCY OPERATION switch once to start the EMERGENCY COOL MODE.
- 6. When system stabilizes after more than 15 minutes, measure temperature and take an average temperature.
- 7. 10 minutes later, measure temperature again and check that the temperature does not change.

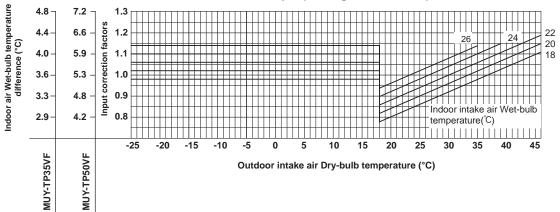




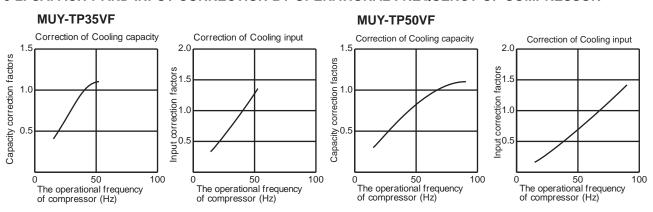
9-1. CAPACITY AND INPUT CURVES



Total input (Cooling: at Rated frequency)



9-2. CAPACITY AND INPUT CORRECTION BY OPERATIONAL FREQUENCY OF COMPRESSOR



9-3. HOW TO OPERATE FIXED-FREQUENCY OPERATION

<Test run operation>

- 1. Press EMERGENCY OPERATION switch to start COOL mode (COOL: Press once).
- 2. Test run operation starts and continues to operate for 30 minutes.
- 3. Compressor operates at rated frequency in COOL mode.
- 4. Indoor fan operates at High speed.
- 5. After 30 minutes, test run operation finishes and EMERGENCY OPERATION starts (operation frequency of compressor varies).
- 6. To cancel test run operation (EMERGENCY OPERATION), press EMERGENCY OPERATION switch or any button on remote controller.

9-4. OUTDOOR LOW PRESSURE AND OUTDOOR UNIT CURRENT

COOL operation

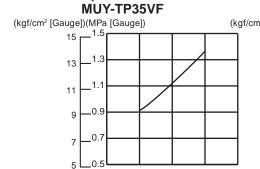
① Both indoor and outdoor unit are under the same temperature/ humidity condition.

Ambient temperature(°C) Ambient humidity(%)

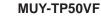
② Operation: TEST RUN OPERATION (Refer to 9-3.)

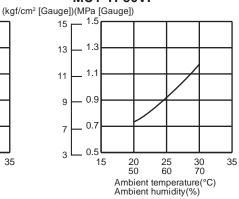
Dry-bulb temperature (°C)	Relative humidity (%)
20	50
25	60
30	70

Outdoor low pressure



15





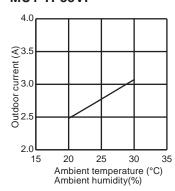
NOTE:

The unit of pressure has been changed to MPa on the international system of units (SI unit system) The conversion factor is: 1 (MPa [Gauge]) = 10.2 (kgf/cm² [Gauge])

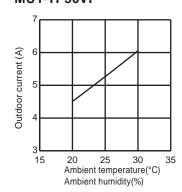
35

Outdoor unit current

MUY-TP35VF



MUY-TP50VF



PERFORMANCE DATA COOL operation at Rated frequency **MUY-TP35VF**

INPUT: 790 W

SHF: 0.98

CAPACITY: 3.5 kW

SHF: 0.9 (When Cooling capacity is 3.5 kW under our measurement condition)

Our measurement condition: Indoor temperature 24°C
Relative humidity 45%
Outdoor temperature 34°C

							OUTDOOR DB (°C)									- Catagor tomporataro o r c				
INDOOR	INDOOR			21		1		25	טטעוטכ	V DR (27		30						
DB (°C)	WB (°C)				INIDUIT				INDUT				INIDUIT				INIDUT			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT			
21	15	3.84	3.76	0.98	584	3.65	3.57	0.98	617	3.47	3.40	0.98	643	3.32	3.25	0.98	677			
21	18	4.11	3.29	0.80	632	3.94	3.15	0.80	664	3.78	3.02	0.80	695	3.64	2.91	0.80	727			
21	20	4.29	2.92	0.68	664	4.11	2.80	0.68	703	3.99	2.71	0.68	719	3.85	2.62	0.68	751			
22	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
22	18	4.11	3.45	0.84	632	3.94	3.31	0.84	664	3.78	3.18	0.84	695	3.64	3.06	0.84	727			
22	20	4.29	3.09	0.72	664	4.11	2.96	0.72	703	3.99	2.87	0.72	719	3.85	2.77	0.72	751			
22	22	4.46	2.68	0.60	687	4.31	2.58	0.60	731	4.20	2.52	0.60	751	4.03	2.42	0.60	782			
23	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
23	18	4.11	3.62	0.88	632	3.94	3.47	0.88	664	3.78	3.33	0.88	695	3.64	3.20	0.88	727			
23	20	4.29	3.26	0.76	664	4.11	3.13	0.76	703	3.99	3.03	0.76	719	3.85	2.93	0.76	751			
			1					l						l						
23	22	4.46	2.86	0.64	687	4.31	2.76	0.64	731	4.20	2.69	0.64	751	4.03	2.58	0.64	782			
24	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
24	18	4.11	3.78	0.92	632	3.94	3.62	0.92	664	3.78	3.48	0.92	695	3.64	3.35	0.92	727			
24	20	4.29	3.43	0.80	664	4.11	3.29	0.80	703	3.99	3.19	0.80	719	3.85	3.08	0.80	751			
24	22	4.46	3.03	0.68	687	4.31	2.93	0.68	731	4.20	2.86	0.68	751	4.03	2.74	0.68	782			
24	24	4.69	2.63	0.56	719	4.52	2.53	0.56	758	4.41	2.47	0.56	782	4.27	2.39	0.56	822			
25	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
25	18	4.11	3.95	0.96	632	3.94	3.78	0.96	664	3.78	3.63	0.96	695	3.64	3.49	0.96	727			
25	20	4.29	3.60	0.84	664	4.11	3.45	0.84	703	3.99	3.35	0.84	719	3.85	3.23	0.84	751			
25	22	4.46	3.21	0.72	687	4.31	3.10	0.72	731	4.20	3.02	0.72	751	4.03	2.90	0.72	782			
25	24	4.69	2.81	0.60	719	4.52	2.71	0.60	758	4.41	2.65	0.60	782	4.27	2.56	0.60	822			
			1					1					1	ı						
26	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
26	18	4.11	4.11	1.00	632	3.94	3.94	1.00	664	3.78	3.78	1.00	695	3.64	3.64	1.00	727			
26	20	4.29	3.77	0.88	664	4.11	3.62	0.88	703	3.99	3.51	0.88	719	3.85	3.39	0.88	751			
26	22	4.46	3.39	0.76	687	4.31	3.27	0.76	731	4.20	3.19	0.76	751	4.03	3.06	0.76	782			
26	24	4.69	3.00	0.64	719	4.52	2.89	0.64	758	4.41	2.82	0.64	782	4.27	2.73	0.64	822			
26	26	4.83	2.51	0.52	758	4.69	2.44	0.52	798	4.62	2.40	0.52	822	4.48	2.33	0.52	845			
27	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
27	18	4.11	4.11	1.00	632	3.94	3.94	1.00	664	3.78	3.78	1.00	695	3.64	3.64	1.00	727			
27	20	4.29	3.94	0.92	664	4.11	3.78	0.92	703	3.99	3.67	0.92	719	3.85	3.54	0.92	751			
27	22	4.46	3.57	0.80	687	4.31	3.44	0.80	731	4.20	3.36	0.80	751	4.03	3.22	0.80	782			
27	24	4.69	3.19	0.68	719	4.52	3.07	0.68	758	4.41	3.00	0.68	782	4.27	2.90	0.68	822			
27	26	4.83	2.70	0.56	758	4.69	2.63	0.56	798	4.62	2.59	0.56	822	4.48	2.51	0.56	845			
		3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
28	15		1					!						1						
28	18	4.11	4.11	1.00	632	3.94	3.94	1.00	664	3.78	3.78	1.00	695	3.64	3.64	1.00	727			
28	20	4.29	4.12	0.96	664	4.11	3.95	0.96	703	3.99	3.83	0.96	719	3.85	3.70	0.96	751			
28	22	4.46	3.75	0.84	687	4.31	3.62	0.84	731	4.20	3.53	0.84	751	4.03	3.38	0.84	782			
28	24	4.69	3.38	0.72	719	4.52	3.25	0.72	758	4.41	3.18	0.72	782	4.27	3.07	0.72	822			
28	26	4.83	2.90	0.60	758	4.69	2.81	0.60	798	4.62	2.77	0.60	822	4.48	2.69	0.60	845			
29	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
29	18	4.11	4.11	1.00	632	3.94	3.94	1.00	664	3.78	3.78	1.00	695	3.64	3.64	1.00	727			
29	20	4.29	4.29	1.00	664	4.11	4.11	1.00	703	3.99	3.99	1.00	719	3.85	3.85	1.00	751			
29	22	4.46	3.93	0.88	687	4.31	3.79	0.88	731	4.20	3.70	0.88	751	4.03	3.54	0.88	782			
29	24	4.69	3.56	0.76	719	4.52	3.43	0.76	758	4.41	3.35	0.76	782	4.27	3.25	0.76	822			
29	26	4.83	3.09	0.76	758	4.69	3.00	0.76	798	4.62	2.96	0.76	822	4.48	2.87	0.76	845			
			1					1						1						
30	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
30	18	4.11	4.11	1.00	632	3.94	3.94	1.00	664	3.78	3.78	1.00	695	3.64	3.64	1.00	727			
30	20	4.29	4.29	1.00	664	4.11	4.11	1.00	703	3.99	3.99	1.00	719	3.85	3.85	1.00	751			
30	22	4.46	4.11	0.92	687	4.31	3.96	0.92	731	4.20	3.86	0.92	751	4.03	3.70	0.92	782			
30	24	4.69	3.75	0.80	719	4.52	3.61	0.80	758	4.41	3.53	0.80	782	4.27	3.42	0.80	822			
30	26	4.83	3.28	0.68	758	4.69	3.19	0.68	798	4.62	3.14	0.68	822	4.48	3.05	0.68	845			
31	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
31	18	4.11	4.11	1.00	632	3.94	3.94	1.00	664	3.78	3.78	1.00	695	3.64	3.64	1.00	727			
31	20	4.29	4.29	1.00	664	4.11	4.11	1.00	703	3.99	3.99	1.00	719	3.85	3.85	1.00	751			
31	22	4.46	4.28	0.96	687	4.31	4.13	0.96	731	4.20	4.03	0.96	751	4.03	3.86	0.96	782			
31	24	4.69	3.94	0.90	719		3.79	0.84	758		3.70	0.84	782		3.59	0.84	822			
			1	1		4.52				4.41				4.27						
31	26	4.83	3.48	0.72	758	4.69	3.38	0.72	798	4.62	3.33	0.72	822	4.48	3.23	0.72	845			
32	15	3.84	3.84	1.00	584	3.65	3.65	1.00	617	3.47	3.47	1.00	643	3.32	3.32	1.00	677			
32	18	4.11	4.11	1.00	632	3.94	3.94	1.00	664	3.78	3.78	1.00	695	3.64	3.64	1.00	727			
32	20	4.29	4.29	1.00	664	4.11	4.11	1.00	703	3.99	3.99	1.00	719	3.85	3.85	1.00	751			
32	22	4.46	4.46	1.00	687	4.31	4.31	1.00	731	4.20	4.20	1.00	751	4.03	4.03	1.00	782			
32	24	4.69	4.13	0.88	719	4.52	3.97	0.88	758	4.41	3.88	0.88	782	4.27	3.76	0.88	822			
32	26	4.83	3.67	0.76	758	4.69	3.56	0.76	798	4.62	3.51	0.76	822	4.48	3.40	0.76	845			
NOTE			0.01	00	. 00	CLIE	2.00	20			0.01	50	<u> </u>		J. 10	20	J .0			

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB: Dry-bulb temperature SHC: Sensible heat capacity (kW) INPUT: Total power input (W) WB: Wet-bulb temperature

OBH817A

PERFORMANCE DATA COOL operation at Rated frequency **MUY-TP35VF**

SHF: 0.9 (When Cooling capacity is 3.5 kW under our measurement condition)

Our measurement condition: Indoor temperature 24°C Relative humidity 45%

Outdoor temperature 34°C

MUY-1P35VF		
CAPACITY: 3.5 kW	SHF: 0.98	INPUT: 790 W

DB (°C) WB (°C) 40 46	INDOOR	INDOOR					OUTDOOR DB (°C)									
1																
211 20 3.61 2.44 0.86 0.67 4 3.15 2.52 0.88 8.22 2.91 2.32 0.88 8.34 222 185 3.11 2.11 1.00 727 2.84 2.84 1.00 7.75 2.58 2.58 1.00 810 222 185 3.41 2.88 0.84 7.74 3.15 2.60 0.72 2.84 2.84 1.00 7.75 2.58 2.89 1.00 8.00														INPUT		
221 20 3.61 2.45 0.68 806 3.36 2.28 0.88 845 3.12 2.12 0.08 893 222 18 3.31 2.88 0.84 774 3.15 2.65 0.84 824 0.94 4.84 853 22 20 3.61 2.60 0.72 808 3.86 2.60 0.78 808 23 18 3.43 1.20 0.08 7.77 2.84 2.84 1.00 7.75 2.88 2.88 1.00 810 23 18 3.43 3.02 0.80 8.67 3.75 2.26 0.64 885 3.32 2.37 0.76 806 3.35 2.25 0.66 835 3.32 2.30 0.60 8.36 3.36 2.56 0.68 3.36 2.69 0.00 8.22 2.91 2.67 0.92 8.83 24 1.5 3.41 3.11 1.11 1.0					0.98	l			0.98	l			0.98			
222		18	3.43	2.74	0.80	774	3.15		0.80	822	2.91		0.80	853		
222 18 3.43 2.88 0.84 774 3.15 2.65 0.84 53.12 2.24 0.72 8.86 3.36 2.42 0.72 8.84 3.31 2.24 0.72 8.84 3.00 0.60 916 23 1.5 3.11 3.11 3.11 1.00 727 2.84 2.84 1.00 775 2.58 2.08 0.60 918 23 1.8 3.43 3.02 0.88 7.74 3.15 2.77 0.88 822 2.91 2.56 0.76 896 24 1.8 3.13 3.11 1.00 727 2.84 2.84 1.00 775 2.58 2.58 1.00 810 24 1.8 3.43 3.26 0.80 3.36 2.69 0.80 85 3.31 2.24 2.00 0.80 85 3.31 2.24 2.20 3.61 2.88 0.80 3.66 2.69 0.80	21	20	3.61	2.45	0.68	806	3.36	2.28	0.68	845	3.12	2.12	0.68	893		
22 20 3.61 2.60 0.72 806 3.36 2.42 0.72 845 3.12 2.24 0.72 883 23 16 3.11 3.11 0.00 7.77 2.84 2.84 1.00 775 2.58 2.58 1.00 810 23 18 3.43 3.02 0.88 7.74 3.15 2.77 0.88 822 2.91 2.56 0.88 852 23 20 3.61 2.74 0.76 806 3.36 2.55 0.76 845 3.12 2.36 0.80 3.76 2.43 0.66 885 3.33 2.20 0.06 86 345 2.12 2.90 0.0	22	15	3.11	3.11	1.00	727	2.84	2.84	1.00	775	2.58		1.00	810		
22	22	18	3.43	2.88	0.84	774	3.15	2.65	0.84	822	2.91	2.44	0.84	853		
23 15 3.11 3.10 1.00 727 2.84 2.84 1.00 775 2.58 2.58 1.00 810 23 120 3.61 2.74 0.76 806 3.36 1.57 0.76 803 23 22 3.82 2.44 0.64 837 3.57 2.28 0.64 885 3.32 2.13 0.76 803 24 15 3.11 3.11 1.00 727 2.84 2.84 1.00 775 2.58 2.58 1.08 806 806 3.36 2.69 0.80 4.84 1.00 776 2.58 2.58 1.00 8.00 8.06 3.36 2.59 0.86 3.78 2.12 0.56 9.83 3.32 2.26 0.66 9.87 2.28 2.84 1.00 7.77 2.84 2.84 1.00 7.77 2.86 2.82 2.91 1.67 9.00 6.83 3.78 2.24	22	20	3.61	2.60	0.72	806	3.36	2.42	0.72	845	3.12	2.24	0.72	893		
23 18 3.43 3.02 0.88 774 3.15 2.77 0.88 622 2.91 2.56 0.88 853 23 22 3.61 2.74 0.76 608 3.36 2.55 0.76 845 3.12 3.71 0.64 916 24 15 3.11 3.11 1.00 727 3.15 2.90 0.92 822 2.91 2.67 0.92 853 24 18 3.43 3.16 0.80 806 3.36 2.69 0.80 845 3.12 2.49 0.80 936 24 22 3.61 2.88 0.80 837 3.57 2.00 0.56 996 24 24 4.04 3.03 2.84 8.03 3.52 2.00 0.56 986 25 18 3.43 3.29 0.96 774 3.15 3.02 0.96 822 2.91 2.79 0.96	22	22	3.82	2.29	0.60	837	3.57	2.14	0.60	885	3.33	2.00	0.60	916		
23 18 3.43 3.02 0.88 774 3.15 2.77 0.88 622 2.91 2.56 0.88 853 23 22 3.61 2.74 0.76 608 3.36 2.55 0.76 845 3.12 3.71 0.64 916 24 15 3.11 3.11 1.00 727 3.15 2.90 0.92 822 2.91 2.67 0.92 853 24 18 3.43 3.16 0.80 806 3.36 2.69 0.80 845 3.12 2.49 0.80 936 24 22 3.61 2.88 0.80 837 3.57 2.00 0.56 996 24 24 4.04 3.03 2.84 8.03 3.52 2.00 0.56 986 25 18 3.43 3.29 0.96 774 3.15 3.02 0.96 822 2.91 2.79 0.96	23	15	3.11	3.11	1.00	727	2.84	2.84	1.00	775	2.58	2.58	1.00	810		
23 20 3,61 2,74 0,76 806 3,36 2,55 0,76 845 3,12 2,37 0,76 893 24 15 3,11 3,11 1,00 727 2,84 2,84 1,00 757 2,58 2,58 1,00 810 24 15 3,11 3,11 1,00 727 2,84 2,84 1,00 775 2,58 2,58 1,00 803 24 20 3,61 2,88 0,80 806 3,36 2,69 0,80 845 3,12 2,49 0,80 893 24 24 4,03 2,25 0,68 837 3,57 2,12 0,66 948 3,33 2,06 948 25 15 3,11 3,11 1,00 777 3,15 3,02 0,96 822 2,91 2,79 0,96 853 25 18 3,43 3,43 1,00 777 <t< td=""><td></td><td></td><td>3.43</td><td></td><td>0.88</td><td></td><td>3.15</td><td></td><td>0.88</td><td></td><td>2.91</td><td></td><td>0.88</td><td></td></t<>			3.43		0.88		3.15		0.88		2.91		0.88			
23 22 3.82 2.44 0.64 837 3.57 2.28 0.64 885 3.33 2.13 0.64 916 24 18 3.43 3.16 0.92 774 3.15 2.90 0.92 822 2.91 2.67 0.92 853 24 20 3.61 2.88 0.80 806 3.36 2.69 0.88 3.33 3.12 2.49 0.80 893 24 22 3.82 2.59 0.68 837 3.57 2.43 0.68 885 3.33 3.20 0.06 909 3.57 2.00 0.56 999 25 18 3.43 3.29 0.96 7.74 3.15 3.02 0.96 822 2.91 2.79 0.96 833 25 20 3.61 3.03 3.89 3.72 2.72 8.83 3.33 2.39 0.72 8.84 26 22 3.82						-										
24 15 3.11 3.11 1.00 727 2.84 2.84 1.00 775 2.56 2.58 1.00 810 22 2.92 2.92 2.92 2.92 2.92 2.92 6.92 8.93 2.2 2.91 0.80 845 3.12 2.49 0.80 893 24 24 24 4.03 2.25 0.56 889 3.78 2.12 0.56 909 3.57 2.00 0.66 948 25 18 3.43 3.29 0.96 774 3.15 3.02 0.96 822 2.91 2.79 0.96 853 25 28 3.61 3.03 0.84 806 3.36 2.82 0.91 2.79 0.96 853 25 22 3.82 2.75 0.72 2.84 2.84 1.00 775 2.55 2.72 2.79 2.79 1.00 810 26 24 4.03								2.28								
24 18 3.43 3.16 0.92 774 3.15 2.90 0.92 822 2.91 2.67 0.92 853 24 20 3.61 2.88 0.80 806 3.36 2.69 0.88 835 3.32 2.24 0.80 893 24 24 4.03 2.25 0.56 869 3.78 2.12 0.56 909 3.57 2.00 0.56 948 25 18 3.43 3.29 9.96 774 3.15 3.02 0.96 822 2.91 2.79 0.96 652 25 18 3.43 3.29 0.72 837 3.57 2.77 0.72 884 485 312 2.62 0.84 883 25 20 3.61 3.11 1.00 727 2.84 2.84 1.00 775 2.56 2.50 1.00 862 26 15 3.11 3.11 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>																
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31 15 3.11 3.11 1.00 727 2.84 2.84 1.00 775 2.58 2.58 1.00 810 31 18 3.43 3.43 1.00 774 3.15 3.15 1.00 822 2.91 2.91 1.00 853 31 20 3.61 3.61 1.00 806 3.36 3.36 1.00 845 3.12 3.12 1.00 893 31 22 3.82 3.66 0.96 837 3.57 3.43 0.96 885 3.33 3.19 0.96 916 31 24 4.03 3.38 0.84 869 3.78 3.18 0.84 909 3.57 3.00 0.84 948 31 26 4.24 3.05 0.72 901 3.99 2.87 0.72 940 3.75 2.70 0.72 980 32 15 3.11 3.11 1.00 <	30	26	4.24	2.88	0.68	901	3.99	2.71	0.68	940	3.75	2.55	0.68	980		
31 18 3.43 3.43 1.00 774 3.15 1.00 822 2.91 2.91 1.00 853 31 20 3.61 3.61 1.00 806 3.36 3.36 1.00 845 3.12 3.12 1.00 893 31 22 3.82 3.66 0.96 837 3.57 3.43 0.96 885 3.33 3.19 0.96 916 31 24 4.03 3.38 0.84 869 3.78 3.18 0.84 909 3.57 3.00 0.84 948 31 26 4.24 3.05 0.72 901 3.99 2.87 0.72 940 3.75 2.70 0.72 980 32 15 3.11 3.11 1.00 727 2.84 2.84 1.00 775 2.58 2.58 1.00 810 32 18 3.43 3.43 1.00 774 <t< td=""><td>31</td><td>15</td><td>3.11</td><td>3.11</td><td>1.00</td><td>727</td><td>2.84</td><td>2.84</td><td>1.00</td><td>775</td><td>2.58</td><td>2.58</td><td>1.00</td><td>810</td></t<>	31	15	3.11	3.11	1.00	727	2.84	2.84	1.00	775	2.58	2.58	1.00	810		
31 20 3.61 3.61 1.00 806 3.36 3.36 1.00 845 3.12 3.12 1.00 893 31 22 3.82 3.66 0.96 837 3.57 3.43 0.96 885 3.33 3.19 0.96 916 31 24 4.03 3.38 0.84 869 3.78 3.18 0.84 909 3.57 3.00 0.84 948 31 26 4.24 3.05 0.72 901 3.99 2.87 0.72 940 3.75 2.70 0.72 980 32 15 3.11 3.11 1.00 727 2.84 2.84 1.00 775 2.58 2.58 1.00 810 32 18 3.43 3.43 1.00 774 3.15 3.15 1.00 822 2.91 2.91 1.00 853 32 20 3.61 3.61 1.00 <	31	18	3.43	3.43	1.00		3.15	3.15	1.00				1.00	853		
31 22 3.82 3.66 0.96 837 3.57 3.43 0.96 885 3.33 3.19 0.96 916 31 24 4.03 3.38 0.84 869 3.78 3.18 0.84 909 3.57 3.00 0.84 948 31 26 4.24 3.05 0.72 901 3.99 2.87 0.72 940 3.75 2.70 0.72 980 32 15 3.11 3.11 1.00 727 2.84 2.84 1.00 775 2.58 2.58 1.00 810 32 18 3.43 3.43 1.00 774 3.15 3.15 1.00 822 2.91 2.91 1.00 853 32 20 3.61 3.61 1.00 806 3.36 3.36 1.00 845 3.12 3.12 1.00 893 32 22 3.82 3.82 1.00 <						1			1.00	1						
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Q: Total capacity (kW) SHF : Sensible heat factor DB: Dry-bulb temperature SHC: Sensible heat capacity (kW) INPUT: Total power input (W) WB: Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency **MUY-TP50VF**

SHF: 0.87 (When Cooling capacity is 5.0 kW under our measurement condition)

Our measurement condition: Indoor temperature 24°C

	P50VF TY: 5.0 kV	V	SHI	F: 0.82	ı	INPUT	: 1460	W	O	ai iiice	2001011	ioni oc	maition.		ve hur	nidity 4	45% ure 34°C		
INDOOR	INDOOR								OODTUC	R DB (•					
DB (°C)	WB (°C)	0	SHC	21 SHF	INPUT	0	SHC	25 SHF	INPUT		SHC	27 SHF	INPUT		SHC	30 SHF	INPUT		
21	15	Q 5.48	4.49	0.82	1080	Q 5.21	4.27	0.82	1141	Q 4.95	4.06	0.82	1188	Q 4.74	3.89	0.82	1252		
21	18	5.88	3.76	0.64	1168	5.63	3.60	0.64	1226	5.40	3.46	0.64	1285	5.20	3.33	0.64	1343		
21	20	6.13	3.19	0.52	1226	5.88	3.06	0.52	1299	5.70	2.96	0.52	1329	5.50	2.86	0.52	1387		
22	15	5.48	4.71 4.00	0.86	1080	5.21	4.48 3.83	0.86	1141	4.95	4.26	0.86 0.68	1188	4.74	4.08	0.86	1252		
22 22	18 20	5.88 6.13	3.43	0.68	1168 1226	5.63 5.88	3.29	0.68	1226 1299	5.40 5.70	3.67 3.19	0.66	1285 1329	5.20 5.50	3.54 3.08	0.56	1343 1387		
22	22	6.38	2.81	0.44	1270	6.15	2.71	0.44	1351	6.00	2.64	0.44	1387	5.75	2.53	0.44	1445		
23	15	5.48	4.93	0.90	1080	5.21	4.69	0.90	1141	4.95	4.46	0.90	1188	4.74	4.27	0.90	1252		
23	18	5.88	4.23	0.72	1168	5.63	4.05	0.72	1226	5.40	3.89	0.72	1285	5.20	3.74	0.72	1343		
23 23	20 22	6.13 6.38	3.68	0.60	1226 1270	5.88 6.15	3.53 2.95	0.60 0.48	1299 1351	5.70 6.00	3.42 2.88	0.60 0.48	1329 1387	5.50 5.75	3.30 2.76	0.60	1387 1445		
24	15	5.48	5.15	0.94	1080	5.21	4.90	0.94	1141	4.95	4.65	0.94	1188	4.74	4.46	0.94	1252		
24	18	5.88	4.47	0.76	1168	5.63	4.28	0.76	1226	5.40	4.10	0.76	1285	5.20	3.95	0.76	1343		
24	20	6.13	3.92	0.64	1226	5.88	3.76	0.64	1299	5.70	3.65	0.64	1329	5.50	3.52	0.64	1387		
24 24	22 24	6.38 6.70	3.32 2.68	0.52 0.40	1270 1329	6.15 6.45	3.20 2.58	0.52 0.40	1351 1402	6.00 6.30	3.12 2.52	0.52 0.40	1387 1445	5.75 6.10	2.99 2.44	0.52	1445 1518		
25	15	5.48	5.37	0.98	1080	5.21	5.11	0.98	1141	4.95	4.85	0.98	1188	4.74	4.65	0.98	1252		
25	18	5.88	4.70	0.80	1168	5.63	4.50	0.80	1226	5.40	4.32	0.80	1285	5.20	4.16	0.80	1343		
25	20	6.13	4.17	0.68	1226	5.88	4.00	0.68	1299	5.70	3.88	0.68	1329	5.50	3.74	0.68	1387		
25 25	22 24	6.38 6.70	3.57 2.95	0.56	1270 1329	6.15 6.45	3.44 2.84	0.56 0.44	1351 1402	6.00 6.30	3.36 2.77	0.56 0.44	1387 1445	5.75 6.10	3.22 2.68	0.56	1445 1518		
26	15	5.48	5.48	1.00	1080	5.21	5.21	1.00	1141	4.95	4.95	1.00	1188	4.74	4.74	1.00	1252		
26	18	5.88	4.94	0.84	1168	5.63	4.73	0.84	1226	5.40	4.54	0.84	1285	5.20	4.37	0.84	1343		
26	20	6.13	4.41	0.72	1226	5.88	4.23	0.72	1299	5.70	4.10	0.72	1329	5.50	3.96	0.72	1387		
26 26	22 24	6.38 6.70	3.83 3.22	0.60 0.48	1270 1329	6.15 6.45	3.69 3.10	0.60 0.48	1351 1402	6.00 6.30	3.60 3.02	0.60 0.48	1387 1445	5.75 6.10	3.45 2.93	0.60 0.48	1445 1518		
26	26	6.90	2.48	0.46	1402	6.70	2.41	0.46	1475	6.60	2.38	0.46	1518	6.40	2.30	0.46	1562		
27	15	5.48	5.48	1.00	1080	5.21	5.21	1.00	1141	4.95	4.95	1.00	1188	4.74	4.74	1.00	1252		
27	18	5.88	5.17	0.88	1168	5.63	4.95	0.88	1226	5.40	4.75	0.88	1285	5.20	4.58	0.88	1343		
27 27	20 22	6.13 6.38	4.66 4.08	0.76 0.64	1226 1270	5.88 6.15	4.47 3.94	0.76 0.64	1299 1351	5.70 6.00	4.33 3.84	0.76 0.64	1329 1387	5.50 5.75	4.18 3.68	0.76 0.64	1387 1445		
27	24	6.70	3.48	0.52	1329	6.45	3.35	0.52	1402	6.30	3.28	0.52	1445	6.10	3.17	0.52	1518		
27	26	6.90	2.76	0.40	1402	6.70	2.68	0.40	1475	6.60	2.64	0.40	1518	6.40	2.56	0.40	1562		
28	15	5.48	5.48	1.00	1080	5.21	5.21	1.00	1141	4.95	4.95	1.00	1188	4.74	4.74	1.00	1252		
28 28	18 20	5.88 6.13	5.41 4.90	0.92	1168 1226	5.63 5.88	5.18 4.70	0.92	1226 1299	5.40 5.70	4.97 4.56	0.92	1285 1329	5.20 5.50	4.78 4.40	0.92	1343 1387		
28	22	6.38	4.34	0.68	1270	6.15	4.18	0.68	1351	6.00	4.08	0.68	1387	5.75	3.91	0.68	1445		
28	24	6.70	3.75	0.56	1329	6.45	3.61	0.56	1402	6.30	3.53	0.56	1445	6.10	3.42	0.56	1518		
28	26	6.90	3.04	0.44	1402	6.70	2.95	0.44	1475	6.60	2.90	0.44	1518	6.40	2.82	0.44	1562		
29 29	15 18	5.48 5.88	5.48 5.64	1.00	1080 1168	5.21 5.63	5.21 5.40	1.00 0.96	1141 1226	4.95 5.40	4.95 5.18	1.00 0.96	1188 1285	4.74 5.20	4.74 4.99	1.00	1252 1343		
29	20	6.13	5.15	0.84	1226	5.88	4.94	0.84	1299	5.70	4.79	0.84	1329	5.50	4.62	0.84	1343		
29	22	6.38	4.59	0.72	1270	6.15	4.43	0.72	1351	6.00	4.32	0.72	1387	5.75	4.14	0.72	1445		
29	24	6.70	4.02	0.60	1329	6.45	3.87	0.60	1402	6.30	3.78	0.60	1445	6.10	3.66	0.60	1518		
29 30	26 15	6.90 5.48	3.31 5.48	0.48 1.00	1402 1080	6.70 5.21	3.22 5.21	0.48 1.00	1475 1141	6.60 4.95	3.17 4.95	0.48 1.00	1518 1188	6.40 4.74	3.07 4.74	0.48 1.00	1562 1252		
30	18	5.88	5.88	1.00	1168	5.63	5.63	1.00	1226	5.40	5.40	1.00	1285	5.20	5.20	1.00	1343		
30	20	6.13	5.39	0.88	1226	5.88	5.17	0.88	1299	5.70	5.02	0.88	1329	5.50	4.84	0.88	1387		
30	22	6.38	4.85	0.76	1270	6.15	4.67	0.76	1351	6.00	4.56	0.76	1387	5.75	4.37	0.76	1445		
30 30	24 26	6.70 6.90	4.29 3.59	0.64 0.52	1329 1402	6.45 6.70	4.13 3.48	0.64 0.52	1402 1475	6.30 6.60	4.03 3.43	0.64 0.52	1445 1518	6.10 6.40	3.90	0.64 0.52	1518 1562		
31	15	5.48	5.48	1.00	1080	5.21	5.21	1.00	1141	4.95	4.95	1.00	1188	4.74	4.74	1.00	1252		
31	18	5.88	5.88	1.00	1168	5.63	5.63	1.00	1226	5.40	5.40	1.00	1285	5.20	5.20	1.00	1343		
31	20	6.13	5.64	0.92	1226	5.88	5.41	0.92	1299	5.70	5.24	0.92	1329	5.50	5.06	0.92	1387		
31 31	22 24	6.38 6.70	5.10 4.56	0.80	1270 1329	6.15 6.45	4.92 4.39	0.80	1351 1402	6.00 6.30	4.80 4.28	0.80 0.68	1387 1445	5.75 6.10	4.60 4.15	0.80	1445 1518		
31	26	6.90	3.86	0.56	1402	6.70	3.75	0.56	1402	6.60	3.70	0.56	1518	6.40	3.58	0.56	1562		
32	15	5.48	5.48	1.00	1080	5.21	5.21	1.00	1141	4.95	4.95	1.00	1188	4.74	4.74	1.00	1252		
32	18	5.88	5.88	1.00	1168	5.63	5.63	1.00	1226	5.40	5.40	1.00	1285	5.20	5.20	1.00	1343		
32	20 22	6.13 6.38	5.88 5.36	0.96 0.84	1226 1270	5.88 6.15	5.64 5.17	0.96 0.84	1299 1351	5.70 6.00	5.47 5.04	0.96 0.84	1329 1387	5.50 5.75	5.28 4.83	0.96 0.84	1387 1445		
32 32	24	6.70	4.82	0.84	1329	6.45	4.64	0.64	1402	6.30	4.54	0.64	1445	6.10	4.83	0.84	1518		
32	26	6.90	4.14	0.60	1402	6.70	4.02	0.60	1475	6.60	3.96	0.60	1518	6.40	3.84	0.60	1562		
NOTE	O . Tota						. Con				\D · D	n, bulb							

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB: Dry-bulb temperature SHC: Sensible heat capacity (kW) INPUT: Total power input (W) WB: Wet-bulb temperature

OBH817A

PERFORMANCE DATA COOL operation at Rated frequency **MUY-TP50VF**

SHF: 0.87 (When Cooling capacity is 5.0 kW under our measurement condition)

Our measurement condition: Indoor temperature 24°C
Relative humidity 45%
Outdoor temperature 34°C

CAPACITY: 5.0 kW	SHF: 0.82	INPUT: 1460 W

No. No.	INDOOR	INDOOR		OUTDOOR DB (°C)										
1														
18														
22														
22						!								
22														
22			4.45		0.86	!			0.86				0.86	
22					0.68		4.50		0.68		4.15		0.68	
23 15 4.46 4.00 0.90 1431 4.05 3.66 0.90 1432 3.69 3.32 0.90 1497 23 20 5.16 3.09 0.60 1489 4.80 2.88 0.60 1652 4.46 2.67 0.60 1650 23 22 5.45 2.62 0.48 1548 5.10 2.45 0.48 163 4.76 2.28 0.40 168 4.76 2.28 0.60 1652 4.46 2.67 0.60 1650 24 15 5.30 0.64 1489 4.80 3.07 0.64 1652 4.45 2.55 0.64 1650 24 22 5.45 2.83 0.52 1548 5.10 2.65 0.52 1635 4.75 2.47 0.52 1694 25 15 3.46 3.99 9.98 1432 3.69 3.62 0.99 1497 25 1			5.15		0.56	1489	4.80		0.56		4.45		0.56	
23 18 4.90 3.53 0.72 1431 4.50 3.24 0.72 1518 4.15 2.99 0.72 1618 23 22 5.45 2.62 0.48 1588 5.10 2.48 1636 4.75 2.28 0.48 1635 4.75 2.28 0.48 1635 4.75 2.28 0.48 1632 4.75 2.28 0.48 1632 4.75 2.28 0.48 1632 4.76 2.28 0.82 1.67 1677 1431 4.50 3.81 0.94 1432 3.69 3.74 0.94 1497 2.76 1518 4.15 2.50 0.52 1694 4.60 1.81 4.80 3.02 168 5.10 0.40 1602 2.66 0.52 1.635 4.75 2.47 0.52 1694 4.80 3.93 183 4.05 3.97 0.98 1.42 3.89 3.62 0.88 1.497 2.22 5.45 3.05	22	22	5.45	2.40	0.44	1548	5.10	2.24	0.44	1635	4.75	2.09	0.44	1694
23 20 5.15 3.09 0.60 1489 4.80 2.88 0.60 1562 4.45 2.07 0.60 1850 24 15 4.45 4.18 0.94 1343 4.05 3.81 0.94 1432 3.69 3.47 0.76 1518 4.15 3.15 0.76 1577 24 18 4.90 3.72 0.76 1518 4.15 3.15 0.76 1577 24 22 5.45 2.83 0.52 1548 5.10 2.66 0.52 1635 4.75 2.47 0.52 169 4.10 2.04 0.40 1752 1693 4.25 2.05 164 1655 2.25 18 4.48 3.08 0.80 3.09 1.08 1577 2.51 0.80 1.66 5.40 2.80 0.66 1659 4.45 3.03 0.88 1.652 4.45 3.03 0.88 1.00 1752 2.52 2.25<			4.45	4.00	0.90	1343	4.05	3.65	0.90	1432	3.69		0.90	1497
23 22 5.45 2.62 0.48 1548 5.10 2.45 0.48 1635 4.75 2.28 0.48 1894 4.49 1497 24 148 0.49 3.72 0.76 1431 4.50 3.82 0.76 1518 4.15 3.15 0.76 1518 4.15 3.15 0.76 1518 4.15 3.15 0.76 1652 24 22 5.45 2.83 0.52 1548 5.10 2.65 0.52 1635 4.75 2.47 0.52 1694 24 24 5.75 2.30 0.40 1606 5.40 2.16 0.40 1679 5.10 2.04 0.40 1752 25 18 4.80 3.92 0.80 1431 4.50 3.80 0.88 1635 4.75 2.47 0.42 1.62 6.62 6.62 5.45 3.05 0.56 1548 5.10 2.80 0.48 1894 4.80<		18	4.90	3.53	0.72	1431	4.50	3.24	0.72	1518	4.15	2.99	0.72	1577
24 15 4,45 4,18 0,94 1343 4,05 3,81 0,94 1432 3,69 3,77 0,76 1557 24 20 5,15 3,30 0,64 1489 4,80 3,07 0,64 1562 4,45 2,85 0,64 1650 24 22 5,45 2,83 0,52 1548 5,10 2,66 0,62 1635 4,75 2,47 0,52 1694 25 15 4,45 4,36 0,98 1343 4,05 3,97 0,98 1432 2,09 3,62 0,80 1577 25 18 4,49 3,05 0,68 1489 4,80 3,26 0,80 1518 4,15 3,32 0,88 1567 25 24 5,75 2,53 0,44 1606 5,40 2,80 0,66 1635 4,75 2,66 0,66 1694 26 18 4,90 4,12 0	23	20	5.15	3.09	0.60	1489	4.80	2.88	0.60	1562	4.45	2.67	0.60	
24 18 4,90 3,72 0.76 1431 4,50 3,42 0.76 1518 3,15 0.76 1877 24 20 5,15 3,30 0.64 1489 4,80 3,07 0.64 1562 4,45 2,87 0.52 1694 24 24 5,75 2.30 0.40 1606 5,40 2,16 0.40 1679 5,10 2.04 0.40 1752 25 18 4,49 3,92 0.80 1431 4,50 3,80 0.80 1818 4,16 3,30 0.88 1852 25 18 4,80 3,92 0.80 1431 4,50 3,60 0.80 1518 4,16 3,30 0.88 160 25 24 5,75 2,53 3,04 1606 5,40 2,38 0,44 1679 5,10 2,24 0,44 1752 26 15 4,45 4,45 1,03 3,	23	22	5.45		0.48		5.10		0.48		4.75	2.28	0.48	
24 20 5.15 3.30 0.64 1489 4.80 3.07 0.64 1652 4.45 2.85 0.64 1652 1635 4.75 2.47 162 1694 24 24 5.75 2.30 0.40 1606 5.40 2.16 0.40 1679 5.10 2.04 0.40 1752 25 18 4.90 3.92 0.80 1431 4.50 3.60 0.80 1518 4.15 3.32 0.80 1635 4.15 3.32 0.80 1635 4.15 3.33 0.88 1577 25 22 5.45 3.00 0.66 1648 5.10 2.86 1669 4.52 2.60 15.5 3.57 0.66 1694 4.05 0.00 1695 4.02 3.80 4.46 1.00 0.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.0	24	15	4.45	4.18	0.94	1343	4.05	3.81	0.94	1432	3.69	3.47	0.94	1497
24 22 5.45 2.83 0.52 1548 5.10 2.65 0.52 1635 4.75 2.47 0.52 1692 25 15 4.45 4.36 0.98 1343 4.05 3.97 0.98 1432 3.69 3.62 0.98 1437 25 18 4.90 3.92 0.80 1431 4.50 3.60 0.86 1652 4.45 3.03 0.68 1652 25 22 5.45 3.05 0.68 1680 2.38 0.44 1675 5.10 2.24 6.56 1682 25 24 5.75 2.53 0.44 1606 5.40 2.38 0.44 1675 10 2.44 1752 2.66 0.56 1683 4.90 4.12 0.84 1675 2.51 0.44 1752 2.53 0.44 1606 5.40 2.80 0.81 1839 1.00 1497 2.81 3.69 1.00	24	18	4.90	3.72	0.76	1431	4.50	3.42	0.76	1518	4.15	3.15	0.76	1577
24 24 5,75 2,30 0,40 1606 5,40 2,16 0,40 1679 5,10 2,04 0,40 1752 25 15 4,45 4,36 0,98 1343 4,05 3,97 0,98 1432 3,60 0,88 1518 4,15 3,32 0,80 1651 3,50 0,68 1489 4,80 3,26 0,68 1562 4,45 3,03 0,68 1650 2,63 6,68 1652 4,45 3,03 0,68 16694 2,51 3,04 1606 5,40 2,38 0,44 1679 5,10 2,24 0,44 1752 2,68 1,5 3,71 0,72 1489 4,05 4,05 1,00 1432 3,68 1,69 1,00 1497 26 18 4,90 4,11 0,72 1489 4,80 3,46 0,72 2,65 2,64 2,57 2,76 0,48 1606 5,40 2,59 0,84	24	20	5.15	3.30	0.64	1489	4.80	3.07	0.64	1562	4.45	2.85	0.64	1650
24 24 5,75 2,30 0,40 1606 5,40 2,16 0,40 1679 5,10 2,04 0,40 1752 25 15 4,45 4,36 0,98 1343 4,05 3,97 0,98 1432 3,60 0,88 1518 4,15 3,32 0,80 1651 3,50 0,68 1489 4,80 3,26 0,68 1562 4,45 3,03 0,68 1650 2,63 6,68 1652 4,45 3,03 0,68 16694 2,51 3,04 1606 5,40 2,38 0,44 1679 5,10 2,24 0,44 1752 2,68 1,5 3,71 0,72 1489 4,05 4,05 1,00 1432 3,68 1,69 1,00 1497 26 18 4,90 4,11 0,72 1489 4,80 3,46 0,72 2,65 2,64 2,57 2,76 0,48 1606 5,40 2,59 0,84	24	22	5.45	2.83	0.52	1548	5.10	2.65	0.52	1635	4.75	2.47	0.52	1694
25					0.40	1606	5.40		0.40		5.10	2.04	0.40	
25							1							
25	25		4.90				4.50							
25							1							
25 24 5.75 2.53 0.44 1606 5.40 2.38 0.44 1679 5.10 2.24 0.44 1752 26 18 4.490 4.12 0.84 1431 4.50 3.08 1518 4.15 3.49 0.84 1517 26 20 5.15 3.71 0.72 1489 4.80 3.46 0.72 1562 4.45 3.20 0.72 1650 26 22 5.45 3.27 0.60 1548 5.10 3.06 0.60 1635 4.75 2.86 0.60 0.60 1635 4.75 2.86 0.60 0.60 1635 4.75 2.85 0.60 1684 2.70 0.00 0.00 1432 3.69 3.69 0.88 1431 0.00 1432 3.69 3.69 1.00 1432 3.69 3.69 1.00 1432 3.69 3.69 1.00 1432 3.69 3.69 1.00 1							1							
26 15 4.45 4.45 1.00 1343 4.05 4.05 1.00 1432 3.69 3.69 1.00 1497 26 20 5.15 3.71 0.72 1489 4.80 3.46 0.72 1562 4.45 3.20 0.72 1650 26 22 5.45 3.27 0.60 1548 5.10 3.06 0.60 1635 4.75 2.85 0.60 1694 26 26 6.05 2.18 0.36 1666 5.40 2.59 0.48 1679 5.10 2.45 0.48 1752 26 6.05 2.18 0.36 1664 5.70 2.05 0.36 1737 5.33 1.03 0.06 1635 4.75 2.85 0.04 0.48 1752 2.45 0.48 1518 4.95 0.48 1518 4.95 0.48 1518 4.95 3.69 1.00 1497 228 2.46 2.81 <td></td> <td></td> <td></td> <td></td> <td></td> <td>l</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						l								
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26 22 5.45 3.27 0.60 1548 5.10 3.06 0.60 1635 4.75 2.85 0.60 1694 26 24 5.75 2.76 0.48 1606 5.40 2.59 0.48 1679 5.10 2.45 0.48 1752 27 15 4.45 1.00 1343 4.05 4.05 1.00 1432 3.89 3.69 1.00 1497 27 18 4.90 4.31 0.88 1431 4.50 3.96 0.88 1577 27 20 5.15 3.91 0.76 1489 4.80 3.65 0.76 158 3.38 0.76 1650 27 22 5.45 3.49 0.64 1548 5.10 3.26 0.64 1635 4.75 3.04 0.64 1650 27 24 5.75 2.99 0.52 1606 5.70 2.28 0.44 1636 3.						!	1							
26 24 5.75 2.76 0.48 1606 5.70 2.99 0.48 1879 5.10 2.45 0.48 0.752 26 26 2.66 2.18 0.36 1664 5.70 2.05 0.36 1737 5.35 1.93 0.36 1810 27 15 4.45 4.45 1.00 1343 4.05 4.05 1.00 1432 3.69 3.69 3.69 3.69 3.69 3.69 3.69 3.65 3.65 0.88 1518 4.15 3.65 3.60 1650 27 20 5.15 3.91 0.76 1489 4.80 3.65 0.76 1562 4.45 3.30 0.64 1548 5.10 2.65 0.52 1650 27 24 5.75 2.99 0.52 1606 5.40 2.81 0.52 1679 5.10 2.65 0.52 1752 27 26 6.05 2.42														
26							1							
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27 18 4.90 4.31 0.88 1431 4.50 3.96 0.88 1518 4.15 3.65 0.88 1577 27 20 5.15 3.91 0.76 1489 4.80 3.65 0.76 1562 4.45 3.38 0.76 1660 27 24 5.75 2.99 0.52 1606 5.40 2.81 0.52 1679 5.10 2.65 0.52 1752 27 26 6.05 2.42 0.40 1664 5.70 2.28 0.40 1737 5.35 2.14 0.40 1810 28 15 4.45 4.45 1.00 1343 4.05 4.05 1.00 1432 3.69 3.69 1.00 1497 28 15 4.45 4.45 1.00 1431 4.50 4.05 1.00 1432 3.69 3.69 1.00 1497 28 20 5.15 4.12 0														
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27 26 6.05 2.42 0.40 1664 5.70 2.28 0.40 1737 5.35 2.14 0.40 1810 28 15 4.45 1.00 1343 4.05 1.00 1432 3.69 3.69 1.00 1497 28 18 4.90 4.51 0.92 1431 4.50 4.14 0.92 1515 3.82 0.92 1577 28 20 5.15 4.12 0.80 1489 4.80 3.84 0.80 1562 4.45 3.56 0.80 1650 28 24 5.75 3.22 0.56 1606 5.40 3.02 0.56 1652 4.45 3.0 0.56 1605 2.66 6.05 2.66 0.64 1664 5.70 2.51 0.44 1737 5.35 2.35 0.44 1810 29 15 4.45 4.45 1.00 1343 4.05 4.05 1.00							1							
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Q : Total capacity (kW) SHF : Sensible heat factor SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

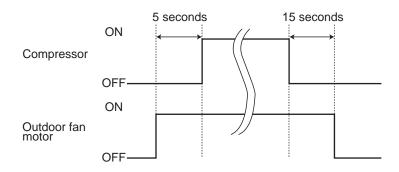
MUY-TP35VF MUY-TP50VF

10-1. OUTDOOR FAN MOTOR CONTROL

The fan motor turns ON/OFF, interlocking with the compressor.

[ON] The fan motor turns ON 5 seconds before the compressor starts up.

[OFF] The fan motor turns OFF 15 seconds after the compressor has stopped running.



10-2. RELATION BETWEEN MAIN SENSOR AND ACTUATOR

		Actuator			
Sensor	Purpose	Compressor	LEV	Outdoor fan motor	
Discharge temperature thermistor	Protection	0	0		
Indoor coil temperature thermistor	Cooling: Coil frost prevention	0			
Fin temperature thermistor	Protection	0		0	
Ambient temperature thermistor	Cooling: Low ambient temperature operation	0	0	0	
Outdoor heat exchanger tem-	Cooling: Low ambient temperature operation	0	0	0	
perature thermistor	Cooling: High pressure protection	0	0	0	

11

TROUBLESHOOTING

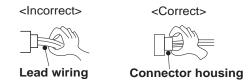
MUY-TP35VF MUY-TP50VF

11-1. CAUTIONS ON TROUBLESHOOTING

- 1. Before troubleshooting, check the following
 - 1) Check the power supply voltage.
 - 2) Check the indoor/outdoor connecting wire for miswiring.

2. Take care of the following during servicing

- 1) Before servicing the air conditioner, be sure to turn OFF the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and/or disconnect the power plug.
- 2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the electronic control P.C. board.
- 3) When removing the electrical parts, be careful of the residual voltage of smoothing capacitor.
- 4) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 5) When connecting or disconnecting the connectors, hold the connector housing. DO NOT pull the lead wires.



3. Troubleshooting procedure

- Check if the OPERATION INDICATOR lamp on the indoor unit is blinking on and off to indicate an abnormality.
 To make sure, check how many times the OPERATION INDICATOR lamp is blinking on and off before starting service work.
- 2) Before servicing, check that the connector and terminal are connected properly.
- 3) When the electronic control P.C. board seems to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
- 4) Refer to 11-2 and 11-3.

11-2. FAILURE MODE RECALL FUNCTION

Outline of the function

This air conditioner can memorize the abnormal condition which has occurred once.

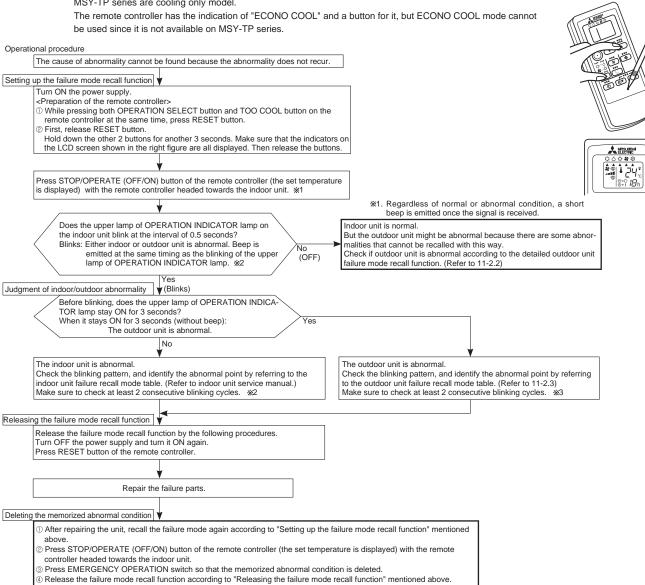
Even though LED indication listed on the troubleshooting check table (11-3.) disappears, the memorized failure details can be recalled.

This mode is very useful when the unit needs to be repaired for the abnormality which does not recur.

1. Flow chart of failure mode recall function for the indoor/outdoor unit

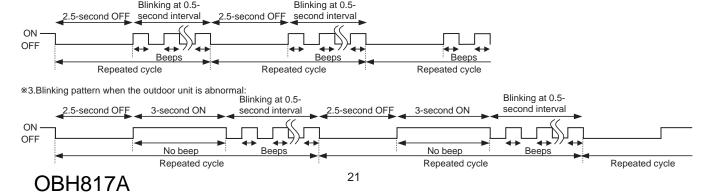
NOTE: Use the wireless remote controller of MSZ-HJ25VA-E2 (Refer to parts catalog OBB647.).

The remote controller has the indication of "HEAT" and a button for it, but HEAT mode cannot be used since MSY-TP series are cooling only model.

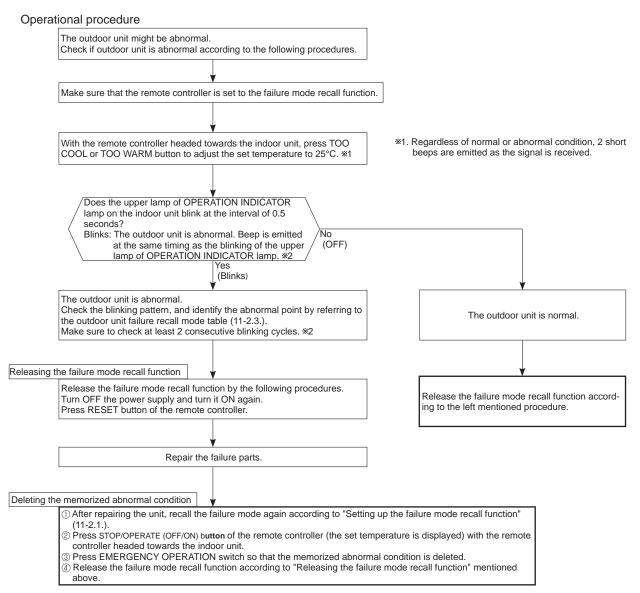


NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.

- 2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.
- *2. Blinking pattern when the indoor unit is abnormal:

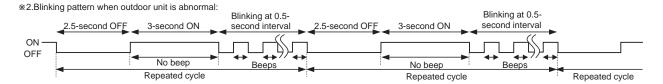


2. Flow chart of the detailed outdoor unit failure mode recall function



NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.

2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.



3. Outdoor unit failure recall mode table

NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (11-3.).

			TROODLEGIOC	TING CHECK TAB	LL (11 0. <i>)</i> .	
The upper lamp of OPERATION INDICATOR lamp (Indoor unit)	Abnormal point (Failure mode/protection)	LED indication (Outdoor P.C. board)	Condition	Remedy	Indoor/outdoor unit failure mode recall function	Outdoor unit failure mode recall function
OFF	None (Normal)	_	_	_	_	_
1-time blink 2.5 seconds OFF	Indoor/outdoor communication, receiving error	_	Any signals from the inverter P.C. board cannot be received normally for 3 minutes.	•Refer to 11-5. © How to check miswiring and serial signal error.		
	Indoor/outdoor communication, receiving error	_	Although the inverter P.C. board sends signal "0", signal "1" has been received 30 consecutive times.	•Refer to 11-5. © How to check miswiring and serial signal error.	O	0
2-time blink 2.5 seconds OFF	Outdoor power system	_	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started.	Reconnect connectors. Refer to 11-5. How to check inverter/ compressor". Check stop valve.	0	0
3-time blink 2.5 seconds OFF	Discharge temperature thermistor	1-time blink every 2.5 seconds	Thermistor shorts or opens during compressor running.	•Refer to 11-5. © "Check of outdoor thermistors".		
	Fin temperature thermistor	3-time blink 2.5 seconds OFF		Defective outdoor thermistors can be	0	0
	P.C. board temperature thermistor	4-time blink 2.5 seconds OFF		identified by checking the blinking pattern of LED.		
	Outdoor heat exchanger temperature thermistor	_				
4-time blink 2.5 seconds OFF	Overcurrent	11-time blink 2.5 seconds OFF	Large current flows into power module.	Reconnect compressor connector. Refer to 11-5. Thow to check inverter/compressor. Check stop valve.	_	0
	Compressor synchronous abnormality (Compressor start-up failure protection)	12-time blink 2.5 seconds OFF	Waveform of compressor current is distorted.	Reconnect compressor connector. Refer to 11-5. They was a second connector. compressor.	_	0
5-time blink 2.5 seconds OFF	Discharge temperature	_	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	Check refrigerant circuit and refrigerant amount. Refer to 11-5. "Check of LEV".	_	0
6-time blink 2.5 seconds OFF	High pressure	_	Temperature of outdoor heat exchanger temperature thermistor exceeds 70°C in COOL mode.	Check refrigerant circuit and refrigerant amount. Check stop valve.	_	0
7-time blink 2.5 seconds OFF	Fin temperature/ P.C. board temperature	7-time blink 2.5 seconds OFF	Temperature of fin temperature thermistor on the inverter P.C. board exceeds 71-82 °C, or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 72-78 °C.	Check around outdoor unit. Check outdoor unit air passage. Refer to 11-5. "Check of outdoor fan motor".	_	0
8-time blink 2.5 seconds OFF	Outdoor fan motor	_	Outdoor fan has stopped 3 times in a row within 30 seconds after outdoor fan start-up.	•Refer to 11-5. (H) "Check of outdoor fan motor". Refer to 11-5. (® "Check of inverter P.C. board".	_	0
9-time blink 2.5 seconds OFF	Nonvolatile memory data	5-time blink 2.5 seconds OFF	Nonvolatile memory data cannot be read properly.	•Replace the inverter P.C. board.	_	_
	Power module	6-time blink 2.5 seconds OFF	The interface short circuit occurs in the output of the power module (IC700). The compressor winding shorts circuit.	Refer to 11-5. "How to check inverter/compressor".	0	0
10-time blink 2.5 seconds OFF	Discharge temperature	_	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	Refer to 11-5. "Check of LEV". Check refrigerant circuit and refrigerant amount.	_	0

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NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (11-3.).

			IIIOODL	LONGO TINO ONE	SIT IT TOLL	1 1 0./.
The upper lamp of OPERATION INDICATOR lamp (Indoor unit)	Abnormal point (Failure mode/protection)	LED indication (Outdoor P.C. board)	Condition	Remedy	Indoor/outdoor unit failure mode recall function	Outdoor unit failure mode recall function
11-time blink 2.5 seconds	Bus-bar voltage (DC)	8-time blink 2.5 seconds OFF	Bus-bar voltage of inverter cannot be detected normally.	•Refer to 11-5.@"How to check inverter/		
OFF	Each phase current of compressor	9-time blink 2.5 seconds OFF	Each phase current of compressor cannot be detected normally.	compressor".	_	
14-time blink or more	Stop valve (Closed valve)	14-time blink 2.5 seconds OFF	Closed valve is detected by compressor current.	•Check stop valve.		
2.5 seconds OFF	Pipe temperature	16-time blink 2.5 seconds OFF	The indoor coil thermistor detects an abnormal temperature.	•Replace inverter P.C. board.	0	0
	Outdoor refrigerant system abnormality	1-time blink 2.5 seconds OFF	A closed valve and air trapped in the refrigerant circuit are detected based on the temperature sensed by the indoor and outdoor thermistors and the current of the compressor.	Check for a gas leak in a connecting piping etc. Check the stop valve. Refer to 11-5. Check of outdoor refrigerant circuit".	0	0

11-3. TROUBLESHOOTING CHECK TABLE

	· INOODL		CITECK TABLE	_	
No.	Symptom	LED indication	Abnormal point/ Condition	Condition	Remedy
1	Outdoor unit does not operate. 1-time blink every Outdoo tem		Outdoor power system	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started.	Reconnect connector of compressor. Refer to 11-5. How to check inverter/compressor". Check stop valve.
2			Outdoor thermistors	Discharge temperature thermistor, fin temperature thermistor, P.C. board temperature thermistor, outdoor heat exchanger temperature thermistor or ambient temperature thermistor shorts or opens during compressor running.	•Refer to 11-5.© "Check of outdoor thermistors".
3			Outdoor control system	Nonvolatile memory data cannot be read properly. (Upper lamp of OPERATION INDICATOR lamp on the indoor unit lights up or blinks 7-time.)	Replace inverter P.C. board.
4		6-time blink 2.5 seconds OFF	Serial signal	The communication fails between the indoor and outdoor unit for 3 minutes.	•Refer to 11-5. "How to check miswiring and serial signal error.
5		11-time blink 2.5 seconds OFF	Stop valve/ Closed valve	Closed valve is detected by compressor current.	Check stop valve.
6		14-time blink 2.5 seconds OFF	Outdoor unit (Other abnormality)	Outdoor unit is defective.	Refer to 11-2.2. "Flow chart of the detailed outdoor unit failure mode recall function".
7		16-time blink 2.5 seconds OFF	Pipe temperature	The indoor coil thermistor detects an abnormal temperature.	•Replace the inverter P.C. board.
8		17-time blink 2.5 seconds OFF	Outdoor refrigerant system abnormality	A closed valve and air trapped in the refrigerant circuit are detected based on the temperature sensed by the indoor and outdoor thermistors and the current of the compressor.	Check for a gas leak in a connecting piping etc. Check the stop valve. Refer to 11-5. Check of outdoor refrigerant circuit.
9	'Outdoor unit stops and restarts 3 minutes later'	2-time blink 2.5 seconds OFF	Overcurrent protection	Large current flows into power module (IC700).	Reconnect connector of compressor. Refer to 11-5.@ "How to check inverter/compressor". Check stop valve.
10	is repeated.	3-time blink 2.5 seconds OFF	Discharge tem- perature overheat protection	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	Check refrigerant circuit and refrigerant amount. Refer to 11-5. "Check of LEV".
11		4-time blink 2.5 seconds OFF	Fin temperature / P.C. board tem- perature thermistor overheat protection	Temperature of fin temperature thermistor on the heat sink exceeds 75 ~ 86°C or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 72 ~ 85°C.	Check around outdoor unit. Check outdoor unit air passage. Refer to 11-5.® "Check of outdoor fan motor".
12		5-time blink 2.5 seconds OFF	High pressure pro- tection	Temperature of outdoor heat exchanger thermistor exceeds 70°C in COOL mode.	Check refrigerant circuit and refrigerant amount. Check stop valve.
13		8-time blink 2.5 seconds OFF	Compressor syn- chronous abnormal- ity	The waveform of compressor current is distorted.	Reconnect connector of compressor. Refer to 11-5. How to check inverter/compressor.
14		10-time blink 2.5 seconds OFF	Outdoor fan motor	Outdoor fan has stopped 3 times in a row within 30 seconds after outdoor fan start-up.	Refer to 11-5.⊕ "Check of outdoor fan motor. Refer to 11-5.⊗ "Check of inverter P.C. board.
15		12-time blink 2.5 seconds OFF	Each phase current of compressor	Each phase current of compressor cannot be detected normally.	•Refer to 11-5. (a) "How to check inverter/compressor".
16		13-time blink 2.5 seconds OFF	Bus-bar voltage (DC)	Bus-bar voltage of inverter cannot be detected normally.	•It occurs with following case. Instantaneous power voltage drop. (Short time power failure) •Refer to 11-5. ① "Check of power supply". •Refer to 11-5. ② "How to check inverter/compressor".
17	Outdoor unit operates.	1-time blink 2.5 seconds OFF	Frequency drop by current protection	When the input current exceeds approximately 10A, compressor frequency lowers.	The unit is normal, but check the following. •Check if indoor filters are clogged. •Check if refrigerant is short.
18		3-time blink 2.5 seconds OFF	Frequency drop by defrosting in COOL mode	Indoor coil thermistor reads 8°C or less in COOL mode, compressor frequency lowers.	Check if indoor/outdoor unit air circulation is short cycled.
19		4-time blink 2.5 seconds OFF	Frequency drop by discharge tempera- ture protection	Temperature of discharge temperature thermistor exceeds 111°C, compressor frequency lowers.	Check refrigerant circuit and refrigerant amount. Refer to 11-5.© "Check of LEV". Refer to 11-5.© "Check of outdoor thermistors".
20		5-time blink 2.5 seconds OFF	Outside temperature thermistor protection	When the outside temperature thermistor shorts or opens, protective operation without that thermistor is performed.	Refer to 11-5. Check of outdoor thermistors.

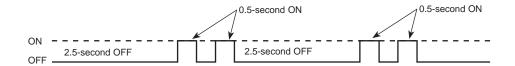
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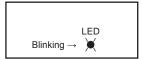
No.	Symptom	LED indication	Abnormal point/ Con- dition	Condition	Remedy
21	Outdoor unit operates.	7-time blink 2.5 seconds OFF	Low discharge tem- perature protection	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	Refer to 11-5. "Check of LEV". Check refrigerant circuit and refrigerant amount.
22		8-time blink 2.5 seconds OFF	PAM protection PAM: Pulse Ampli- tude Modulation	The overcurrent flows into PFC (Power factor correction: IC820) or the bus-bar voltage reaches 394 V or more, PAM stops and restarts.	This is not malfunction. PAM protection will be activated in the following cases: 1 Instantaneous power voltage drop. (Short time power failure) 2 When the power supply voltage is high.
23		9-time blink 2.5 seconds OFF	Inverter check mode	The connector of compressor is disconnected, inverter check mode starts.	Check if the connector of the compressor is correctly connected. Refer to 11-5. How to check inverter/compressor".

NOTE: 1. The location of LED is illustrated at the right figure. Refer to 11-6.1.
2. LED is lighted during normal operation.

The blinking frequency shows the number of times the LED blinks after every 2.5-second OFF. (Example) When the blinking frequency is "2".



Inverter P.C. board

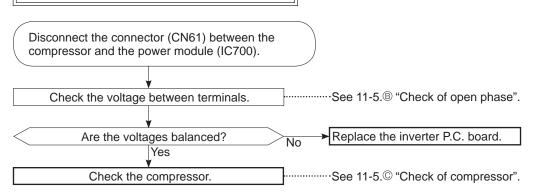


11-4. TROUBLE CRITERION OF MAIN PARTS

Part name	Check method and criterion	Figure
Fin temperature thermistor (RT64)		
Ambient temperature thermistor (RT65)	Measure the resistance with a tester. Refer to 11-6. "Test point diagram and voltage", 1. "Inverter P.C.	
Outdoor heat exchanger temperature thermistor (RT68)	board", for the chart of thermistor.	
Discharge temperature thermistor (RT62)	Measure the resistance with a tester. Before measurement, hold the thermistor with your hands to warm it up. Refer to 11-6. "Test point diagram and voltage", 1. "Inverter P.C. board", for the chart of thermistor.	
Compressor	Measure the resistance between terminals using a tester. (Temperature: -10 \sim 40°C) Normal (Ω) U-V U-W 0.82 \sim 1.11	WHT RED BLK
Outdoor fan motor	Measure the resistance between lead wires using a tester. (Temperature: -10 \sim 40°C) Color of lead wire Normal (Ω) RED – BLK BLK – WHT 32 \sim 43 WHT – RED	WHT RED BLK
Expansion valve coil (LEV)	Measure the resistance using a tester. (Temperature: -10 \sim 40°C) Color of lead wire Normal (Ω) RED – ORN RED – WHT RED – BLU RED – YLW	WHT LEV ORN RED (+12V) NJA

11-5. TROUBLESHOOTING FLOW

A How to check inverter/compressor



B Check of open phase

• With the connector between the compressor and the power module (IC700) disconnected, activate the inverter and check if the inverter is normal by measuring **the voltage balance** between the terminals.

Output voltage is 50 - 130 V. (The voltage may differ according to the tester.)

<< Operation method>>

Start cooling operation by pressing EMERGENCY OPERATION switch on the indoor unit. (TEST RUN OPERATION: Refer to 9-3.)

<<Measurement point>>

At 3 points

BLK (U)-WHT (V)

* Measure AC voltage between the lead wires at 3 points.

BLK (U)-RED (W)

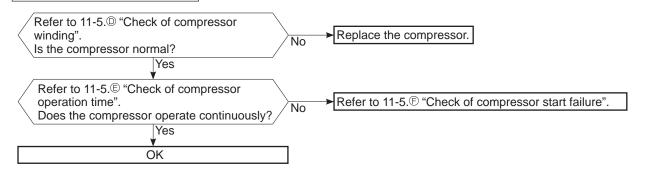
WHT(V)-RED (W)

NOTE: 1. Output voltage varies according to power supply voltage.

2. Measure the voltage by analog type tester.

3. During this check, LED of the inverter P.C. board blinks 9 times. (Refer to 11-6.1.)

© Check of compressor



D Check of compressor winding

 Disconnect the connector (CN61) between the compressor and the power module (IC700), and measure the resistance between the compressor terminals.

<<Measurement point>>

At 3 points

BLK-WHT

* Measure the resistance between the lead wires at 3 points.

BLK-RED WHT-RED

<<Judgement>>

Refer to 11-4.

0 [Ω]Abnormal [short]

Infinite $[\Omega]$ Abnormal [open]

NOTE: Be sure to zero the ohmmeter before measurement.

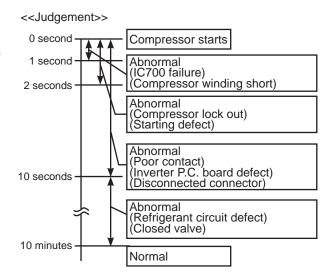
E Check of compressor operation time

• Connect the compressor and activate the inverter. Then measure the time until the inverter stops due to overcurrent.

<<Operation method>>

Start cooling operation by pressing EMERGENCY OPERATION switch on the indoor unit. (TEST RUN OPERATION: Refer to 9-3.) <<Measurement>>

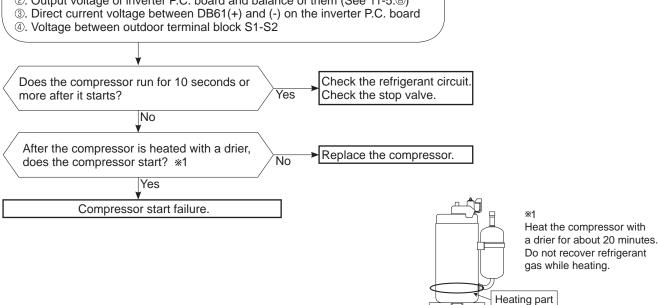
Measure the time from the start of compressor to the stop of compressor due to overcurrent.



F Check of compressor start failure

Confirm that ①~④ is normal.

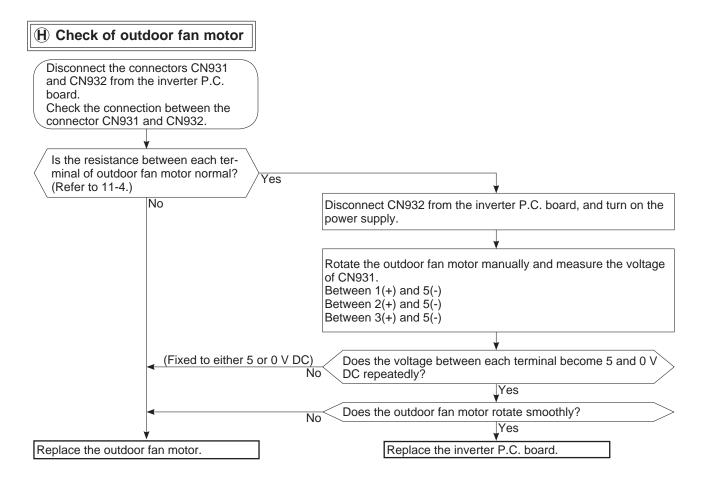
- •Electrical circuit check
- ①. Contact of the compressor connector (Including CN61)
- ②. Output voltage of inverter P.C. board and balance of them (See 11-5.®)



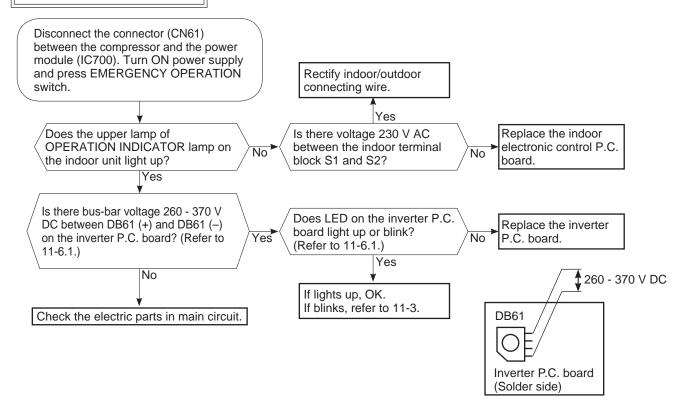
G Check of outdoor thermistors

Disconnect the connector of thermistor in the inverter P.C. board (see below table), and measure the resistance of thermistor. Replace the thermistor except RT64. Is the resistance of thermistor normal? When RT64 is abnormal, replace the inverter P.C. (Refer to 11-6.1.) No board. Yes Reconnect the connector of thermistor. Turn ON the power supply and press EMERGENCY OPERATION switch. Does the unit operate for 10 minutes or more without showing thermistor abnormality? Replace the inverter P.C. board. No Yes OK (Cause is poor contact.)

Thermistor	Symbol	Connector, Pin No.	Board
Discharge temperature	RT62	Between CN641 pin3 and pin4	
Fin temperature	RT64	Between CN642 pin1 and pin2	Inverter P.C. board
Ambient temperature	RT65	Between CN643 pin1 and pin2	inverter P.C. board
Outdoor heat exchanger temperature	RT68	Between CN644 pin1 and pin3	



(I) Check of power supply

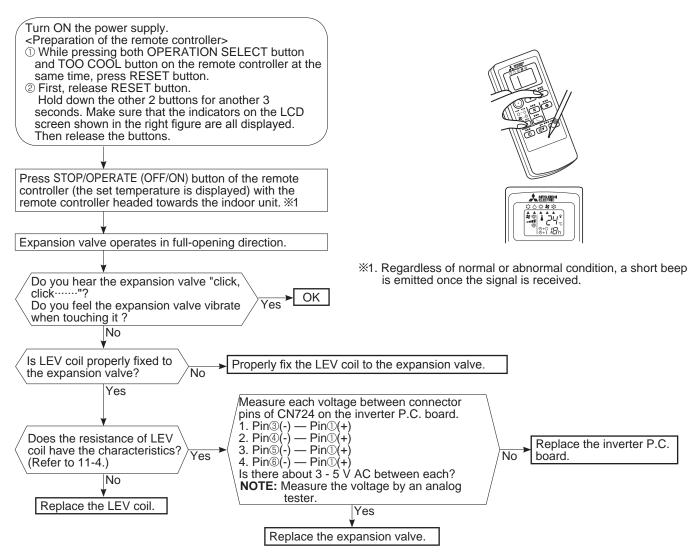


(J) Check of LEV (Expansion valve)

NOTE: Use the wireless remote controller of MSZ-HJ25VA-E2 (Refer to parts catalog OBB647.).

The remote controller has the indication of "HEAT" and a button for it, but HEAT mode cannot be used since MSY-TP series are cooling only model.

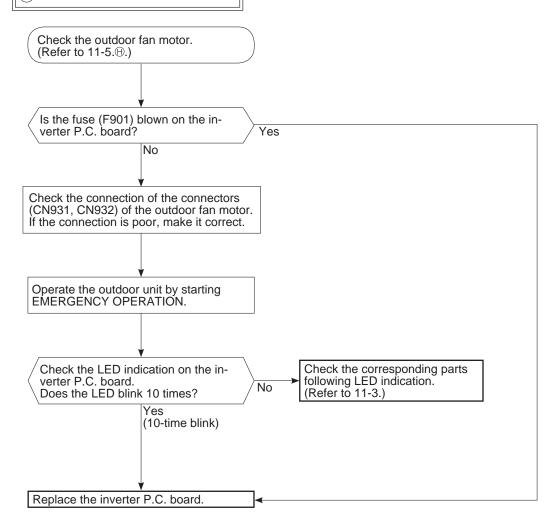
The remote controller has the indication of "ECONO COOL" and a button for it, but ECONO COOL mode cannot be used since it is not available on MSY-TP series.

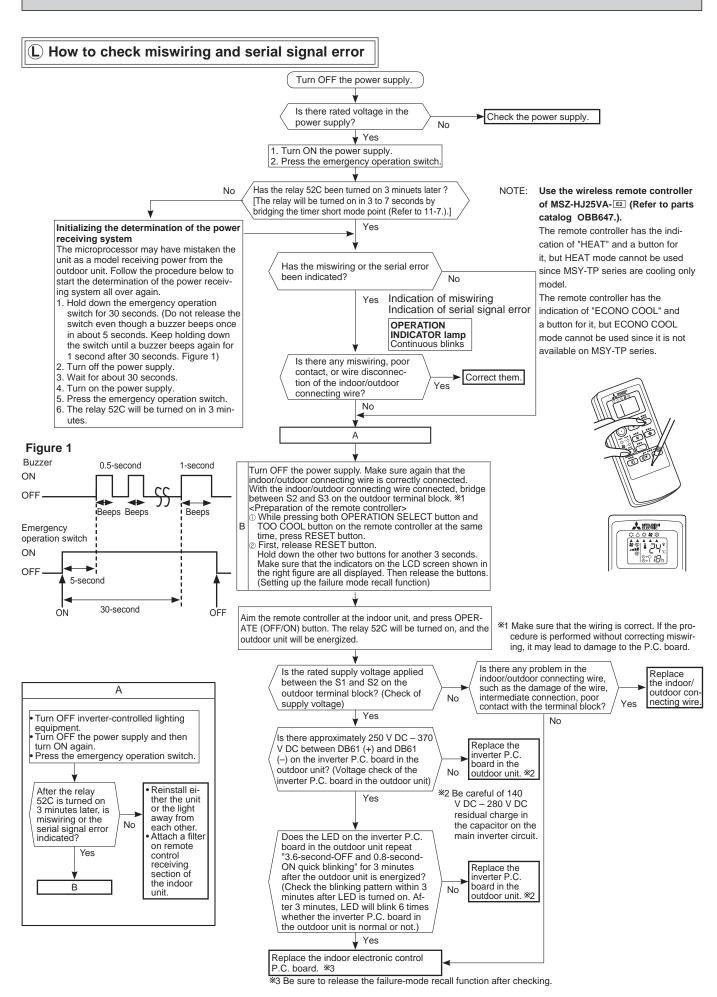


NOTE: After check of LEV, do the undermentioned operations.

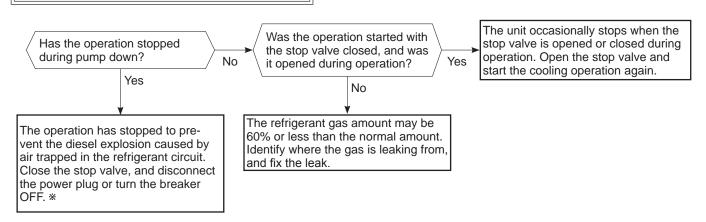
- 1. Turn OFF the power supply and turn it ON again.
- 2. Press RESET button on the remote controller.

(K) Check of inverter P.C. board



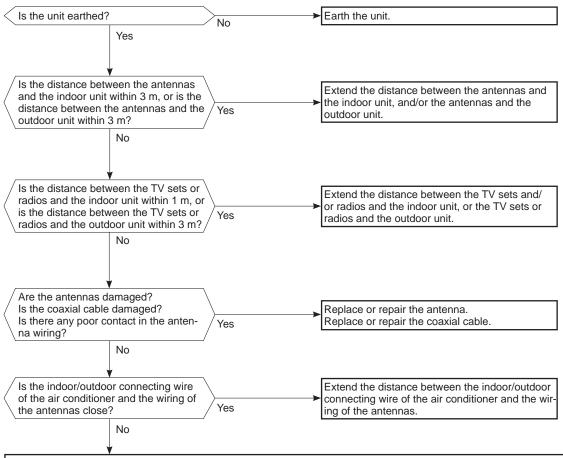


M Check of the outdoor refrigerant circuit



* CAUTION: Do not start the operation again to prevent hazards.

N Electromagnetic noise enters into TV sets or radios



Even if all of the above conditions are fulfilled, the electromagnetic noise may enter, depending on the electric field strength or the installation condition (combination of specific conditions such as antennas or wiring).

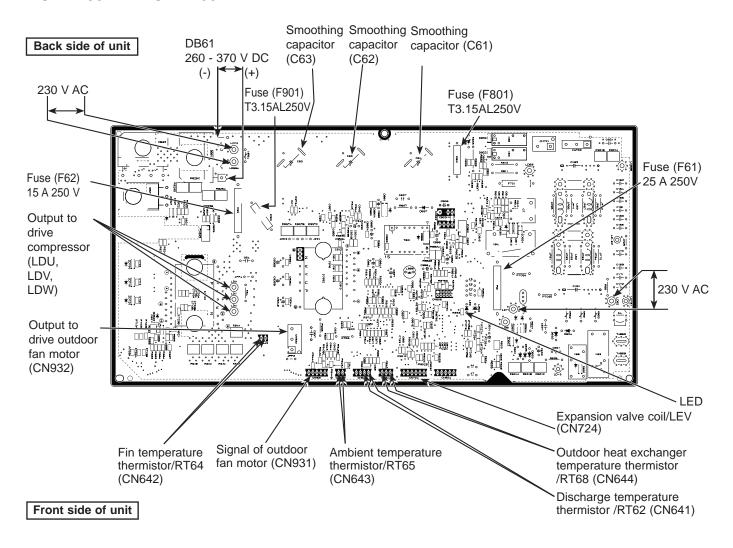
Check the following before asking for service.

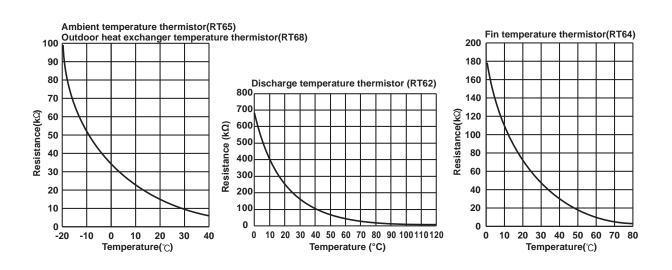
- 1. Devices affected by the electromagnetic noise
- TV sets, radios (FM/AM broadcast, shortwave)
- 2. Channel, frequency, broadcast station affected by the electromagnetic noise
- 3. Channel, frequency, broadcast station unaffected by the electromagnetic noise
- 4. Layout of:
- indoor/outdoor unit of the air conditioner, indoor/outdoor wiring, earth wire, antennas, wiring from antennas, receiver
- 5. Electric field intensity of the broadcast station affected by the electromagnetic noise
- 6. Presence or absence of amplifier such as booster
- 7. Operation condition of air conditioner when the electromagnetic noise enters in
- 1) Turn OFF the power supply once, and then turn ON the power supply. In this situation, check for the electromagnetic noise.
- 2) Within 3 minutes after turning ON the power supply, press @ OFFION button on the remote controller for power ON, and check for the electromagnetic noise.
- 3) After a short time (3 minutes later after turning ON), the outdoor unit starts running. During operation, check for the electromagnetic noise.
- 4) Press ③ or button on the remote controller for power OFF, when the outdoor unit stops but the indoor/outdoor communication still runs on. In this situation, check for the electromagnetic noise.

11-6. TEST POINT DIAGRAM AND VOLTAGE

1. Inverter P.C. board

MUY-TP35VF MUY-TP50VF





DISASSEMBLY INSTRUCTIONS

<Detaching method of the terminal with locking mechanism >

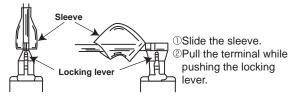
The terminal which has the locking mechanism can be detached as shown below.

There are following 2 types of the terminal with locking mechanism.

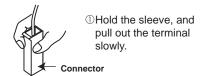
The terminal without locking mechanism can be detached by pulling it out.

Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



(2) The terminal with this connector shown below has the locking mechanism.



➤ : Indicates the visible parts in the photos/figures. > : Indicates the invisible parts in the photos/figures.

12-1. MUY-TP35VF MUY-TP50VF

NOTE: Turn OFF the power supply before disassembly.

PHOTOS/FIGURES

Photos: MUY-TP35VF

1. Removing the cabinet

- (1) Remove the screw fixing the service panel.
- (2) Pull down the service panel and remove it.
- (3) Disconnect the power supply cord and indoor/outdoor connecting wire.

OPERATING PROCEDURE

- (4) Remove the screws fixing the top panel.
- (5) Remove the top panel.
- (6) Remove the screws fixing the cabinet.
- (7) Remove the cabinet.
- (8) Remove the screws fixing the back panel.
- (9) Remove the back panel.

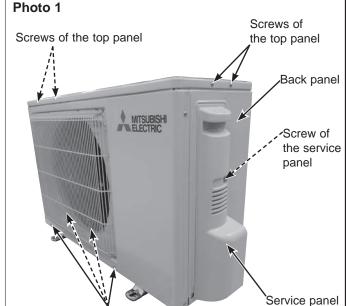


Photo 2

Screws of the terminal block support and the back panel

Screws of the cabinet

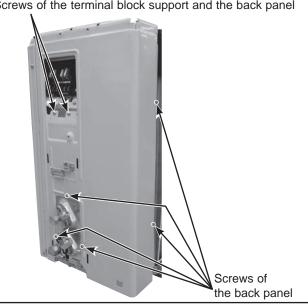
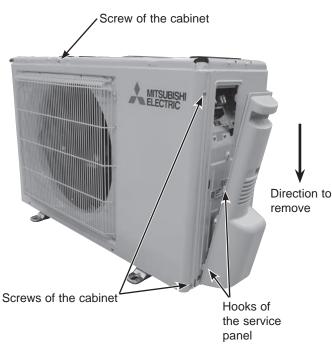


Photo 3



OPERATING PROCEDURE

2. Removing the inverter assembly, inverter P.C. board

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the lead wire to the reactor and the following con-

<Inverter P.C. board>

CN931, CN932 (Fan motor)

CN641 (Discharge temperature thermistor)

CN643 (Ambient temperature thermistor)

CN644 (Outdoor heat exchanger temperature thermistor)

CN724 (LEV)

- (3) Remove the compressor connector (CN61).
- (4) Remove the screws fixing the heat sink support and the separator.
- (5) Remove the fixing screws of the terminal block support and the back panel.
- (6) Remove the inverter assembly.
- (7) Remove the screw of the earth wire and screw of the terminal block support.
- (8) Remove the heat sink support from the P.C. board support.
- (9) Remove the screw of the inverter P.C. board and remove the inverter P.C. board from the P.C. board support.

3. Removing the discharge temperature thermistor, outdoor heat exchanger temperature thermistor and ambient temperature thermistor

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:

<Inverter P.C. board>

CN641 (Discharge temperature thermistor)

CN643 (Ambient temperature thermistor)

CN644 (Outdoor heat exchanger temperature thermistor) (3) Pull out the discharge temperature thermistor from its holder.

- (4) Pull out the outdoor heat exchanger temperature thermistor
- from its holder.
- (5) Pull out the ambient temperature thermistor from its holder.

PHOTOS/FIGURES

Photo 4

Screws of the heat sink Screws of the terminal block support and the separator support and the back panel



Photo 5 (Inverter assembly)

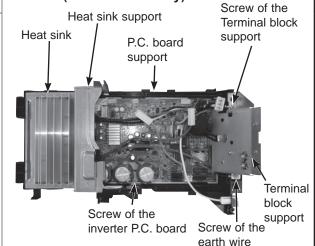


Photo 6



Discharge temperature thermistor

OPERATING PROCEDURE

4. Removing outdoor fan motor

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the following connectors:
 <Inverter P.C. board>
 CN931, CN932 (Fan motor)
- (3) Remove the propeller fan nut.
- (4) Remove the propeller fan.
- (5) Remove the screws fixing the fan motor.
- (6) Remove the fan motor.

5. Removing the compressor

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Remove the inverter assembly. (Refer to section 2.)
- (3) Recover gas from the refrigerant circuit.

NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).

- (4) Detach the brazed part of the suction and the discharge pipe connected with compressor.
- (5) Remove the nuts of compressor legs.
- (6) Remove the compressor.

6. Removing the LEV assembly

(1) Detaching the brazed part of pipes connected with LEV valve.

Photo 10



Brazed parts of LEV valve

PHOTOS/FIGURES



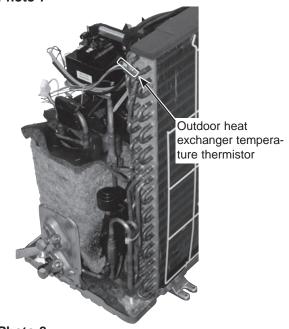
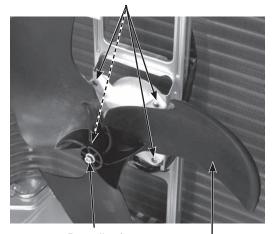


Photo 8



Photo 9 Screws of the outdoor fan motor



Propeller fan nut

Propeller fan

MITSUBISHI ELECTRIC CORPORATION

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